



- 1. Use sloping screw to adjust mould plate and parting locks, then turn 90 degrees.
- 2. Easy to assemble and disassemble, and cost efficient.
- 3. Can also be installed into small, medium size, and 2-sectional injecting metal pipes, or can be installed on sliding bases.
- Mould weight < 100kg, using 4 pcs of 12 Ø
 Mould weight < 500kg, using 4 pcs of 16 Ø
 Mould weight <1,000kg, using 4 pcs of 20 Ø
 Mould weight > 1,000kg using at least 6 pcs.
- 5. Insert parting locks into die mould about 3cm, then using H7 reamer to process mould hole within +0.1mm range.
- 6. Do not add any oil on parting locks, doing so will reduce the friction.

Product Code	D	d	Н	L	M	В
GPLA10	10	8.5	3	18	M5	4
GPLA12	12	11	3.5	20	M6	5
GPLA13	13	11	3.5	20	M6	5
GPLA16	16	14	4	25	M8	6
GPLA20	20	16	5	30	M10	8