

MATERIALS SAFETY DATA SHEET

Safekote 60™

Hales Tooling Components and Industrial Supplies

SAFETY DATA SHEET

SECTION 1: IDENTIFICATION

PRODUCT NAME: SAFEKOTE 60

PRODUCT TYPE: Heat transfer and Anti-Seize Compound

Manufactured For: IMS Company

10373 Stafford Road

Chagrin Falls, OH. 44023-5296

Supplier: Hales Australia Pty Ltd
ABN: ABN: 90 107 200 322
Address: 45 Woodlands Drive, Braeside VICTORIA 3195
Phone: +61 3 8587 1600
Website: www.hales.com.au
Email: info@hales.com.au

Emergency telephone numbers 24 hours – Phone: 13 11 26 (Poisons Information Centre Australia)
 Phone: 1300 131 001 (ISS First Response Centre)

SECTION 2: HAZARDS IDENTIFICATION

GHS Classification (Hazcom 2024):

Not Hazardous

Label Elements:

Not hazardous in accordance with the OSHA Hazard Communication Standard (29CFR 1910.1200).

Hazard Phrases:

None

Precautionary Phrases: None

Other Hazards: None known

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS#	%
Polydimethylsiloxane	63148-62-9	40-60
Copper	7440-50-8	30-50
Rust inhibitor	Mixture	1-5

cont.



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The specific identity and/or exact percentage of composition has been withheld as a trade secret.

SECTION 4: FIRST AID MEASURES

Eye: Flush eyes with water, holding the eyelids apart. Get medical attention if irritation develops or persists.

Skin: Wash thoroughly with plenty of water. Get medical attention if irritation persists.

Inhalation: Remove to fresh air and keep comfortable for breathing. If irritation occurs, get medical attention.

Ingestion: If large amounts ingested, seek medical attention.

Most Important symptoms and effects, both acute and delayed: None known.

Indication of any immediate medical attention and special treatment needed: Immediate medical attention generally not required.

SECTION 5: FIRE-FIGHTING MEASURES

Suitable and Unsuitable Extinguishing Media: Use water spray or fog, foam, carbon dioxide or dry chemical.

Special Hazards Arising from the Chemical: This compound will not burn unless it is pre-heated. Water fog may be used to cool the containers but do not spray directly into large containers of burning liquids as frothing may occur. Dense smoke and noxious or toxic fumes may be generated in a fire. Thermal decomposition may yield oxides of carbon.

Special Equipment and Precautions for Fire-Fighters: Wear NIOSH approved positive pressure, self-contained breathing apparatus and full protective clothing. Cool fire exposed containers with water.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Personal Precautions, Protective Equipment and Emergency Procedures: Wear appropriate personal protective equipment. Use caution: slip hazard.

Environmental Hazards: Report spills and releases as required to appropriate authorities.

Methods and Material for Containment and Cleaning Up: Collect spill with an inert absorbent material and place into a suitable container for disposal. Clean area thoroughly.

SECTION 7: HANDLING AND STORAGE

Precautions for Safe Handling: Avoid contact with eyes. Avoid prolonged skin contact Do not transfer to unlabeled containers.

cont.



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Conditions for Safe Storage, Including any Incompatibilities: Store away from extreme heat and open flames. Store away from oxidizers.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

Chemical Name	Exposure Limits
Polydimethylsiloxane	Not established
Copper	1 mg/m ³ TWA ACGIH TLV 1 mg/m ³ TWA OSHA PEL

Appropriate Engineering Controls: Use with adequate general or local exhaust ventilation to maintain exposure levels below the exposure limits. If the product is used at high temperatures, local exhaust ventilation may be required.

Individual Protection Measures:

Respiratory Protection: In operations where the occupational exposure limits are exceeded or if use at elevated temperature where smoke is produced, a NIOSH approved respirator with organic vapor/particulate cartridges or supplied air respirator appropriate for the form and concentration of the contaminants should be used. Selection and use of respiratory equipment must be in accordance with OSHA 1910.134 and good industrial hygiene practice.

Skin Protection: Impervious gloves such as rubber or nitrile recommended where needed to avoid prolonged skin contact.

Eye Protection: Safety glasses or goggles recommended where needed to avoid eye contact.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Appearance: Copper colored paste	Vapor Density (air = 1): Not available
Odor: Slight odor	Specific Gravity: 1.2
Odor Threshold: Not established	Water Solubility: Not soluble
pH: Not available	Octanol/Water Partition Coefficient: Not available
Melting Point/Freezing Point: Not available	Autoignition Temperature: Not available
Boiling Point: >700°F	Decomposition Temperature: Not available
Flash Point: >482°F C.O.C.	Kinematic Viscosity: Not available
Evaporation Rate: Not available	Explosion Properties: None

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Flammable Limits: LEL: Not established UEL: Not established	Oxidizing Properties: Not oxidizing
Vapor Pressure: Not established	Aerosol Fire Protection Level: Not applicable
VOC Content: <0.05%	Flammability (solid, gas): Not available

SECTION 10: STABILITY AND REACTIVITY

Reactivity: Not reactive under normal conditions of use.

Chemical Stability: Stable under normal storage and handling conditions.

Possibility of Hazardous Reactions: None known

Conditions to Avoid: Use with strong oxidizing chemicals such as concentrated acids.

Incompatible Materials: Avoid strong oxidizing agents and acids.

Hazardous Decomposition Products: Thermal decomposition products may yield oxides of carbon.

SECTION 11: TOXICOLOGICAL INFORMATION

Potential Health Effects:

Eye: May cause mild irritation.

Skin: Prolonged contact may cause irritation and drying of the skin.

Inhalation: No adverse effects expected at ambient temperatures. Inhalation of vapors and fumes from thermal decomposition may cause respiratory irritation and metal fume fever with symptoms of fever and chills.

Ingestion: Swallowing may cause gastrointestinal irritation, nausea, vomiting, diarrhea.

Chronic Hazards: Prolonged inhalation of thermal decomposition products may result in lung damage.

Carcinogen Status: None of the components of this product are listed as carcinogens by IARC, NTP or OSHA.

Acute Toxicity Values:

cont.



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Copper: Oral rat LD50 > 2500 mg/kg, inhalation rat LC50 > 5.11 mg/L, dermal rat LD50 > 2000 mg/kg

SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicity:

Copper: Salmo gairdneri LC50: 190 ug/L/96hr. Copper is classified as toxic to aquatic organisms.

Persistence and Degradability: No data available

Bioaccumulative Potential: No data available

Mobility in Soil: No data available

Other Adverse Effects: None known

SECTION 13: DISPOSAL CONSIDERATIONS

Dispose in accordance with all local, regional and national regulations.

SECTION 14: TRANSPORT INFORMATION

DOT Proper Shipping Name: Not regulated

DOT Technical Name: None

DOT Hazard Class: None

UN Number: None

DOT Labels Required (49CFR172.101): None

IMDG Shipping Description: Not regulated

ID Number: None

Hazard Class: None

Packing Group: None

Labels Required: None

Marking Required: None

Placards Required: None

ICAO/IATA

ID Number: None

Hazard Class: None

Packing Group: None

Labels Required: None

cont.



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SECTION 15: REGULATORY INFORMATION

Safety, health, and environmental regulations specific for the product in question.

CERCLA Hazardous Substances (Section 103)/RQ: This product has a Reportable Quantity (RQ) of 16,667 lbs. (based on the RQ for Copper of 5,000 lbs present at 20-30%). Releases above the RQ must be reported to the National Response Center. Many states have more stringent release reporting requirements. Report spills required under federal, state and local regulations.

SARA Hazard Category (311/312): Not Hazardous

SARA 313: This product contains the following chemicals regulated under SARA Title III, section 313: none

EPA TSCA Inventory: All of the components of this product are listed on the TSCA inventory.

Canadian DSL: All components are listed

CALIFORNIA PROPOSITION 65: This product is not known to contain listed chemicals.

SECTION 16: OTHER INFORMATION

Revision Summary: New format to comply with OSHA Hazcom 2024

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

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