



# Nano Mold Coating HC

## Safety Data Sheet

According to 29CFR 1910.1200 OSHA Hazard Communication Standard  
Revision date: 5/15/2024 Supersedes: 8/1/2019

### SECTION 1: Identification

#### 1.1. Identification

Product form : Mixture  
Product name : Nano Mold Coating HC  
Product code : Nano5HC, Nano15HC, Nano25HC, Nano50HC

#### 1.2. Recommended use and restrictions on use

Use of the substance/mixture : Coating solution

#### 1.3. Supplier

Nanoplas Inc.  
2950 Prairie Street South West  
Suite 900  
Grandville, MI, 49418  
T (616)-452-3707  
[info@nanomoldcoating.com](mailto:info@nanomoldcoating.com)

**Australian Supplier:** Hales Australia Pty Ltd  
**ABN:** ABN: 90 107 200 322  
**Address:** 45 Woodlands Drive, Braeside VICTORIA 3195  
**Phone:** +61 3 8587 1600  
**Website:** [www.hales.com.au](http://www.hales.com.au)  
**Email:** [info@hales.com.au](mailto:info@hales.com.au)

#### 1.4. Emergency telephone number

Emergency number : For Chemical Emergency Call INFOTRAC 24hr/day 7days/week  
(collect calls accepted)  
Within USA, Mexico and Canada: 800-535-5053 ID# 102222  
**Australia Emergency numbers 24 hours –** Phone: 13 11 26 (Poisons Information Centre Australia)  
Phone: 1300 131 001 (ISS First Response Centre)

### SECTION 2: Hazard(s) identification

#### 2.1. Classification of the substance or mixture

##### GHS US classification

Flammable liquids Category 2	H225	Highly flammable liquid and vapor
Eye irritation Category 2	H319	Causes serious eye irritation
Carcinogenicity Category 2	H351	Suspected of causing cancer
Specific target organ toxicity – Single exposure, Category 3, Narcosis	H336	May cause drowsiness or dizziness
Specific target organ toxicity (repeated exposure) Category 1	H372	Causes damage to organs (central nervous system) through prolonged or repeated exposure

Full text of H statements : see section 16

#### 2.2. GHS Label elements, including precautionary statements

##### GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) : Danger  
Hazard statements (GHS US) : H225 - Highly flammable liquid and vapor  
H319 - Causes serious eye irritation  
H336 - May cause drowsiness or dizziness  
H351 - Suspected of causing cancer  
H372 - Causes damage to organs (central nervous system) through prolonged or repeated exposure  
Precautionary statements (GHS US) : P201 - Obtain special instructions before use.

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P202 - Do not handle until all safety precautions have been read and understood.  
P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
P233 - Keep container tightly closed.  
P240 - Ground/Bond container and receiving equipment.  
P241 - Use explosion-proof electrical/ventilating/lighting equipment.  
P242 - Use only non-sparking tools.  
P243 - Take precautionary measures against static discharge.  
P260 - Do not breathe mist, vapors.  
P264 - Wash hands thoroughly after handling.  
P270 - Do not eat, drink or smoke when using this product.  
P271 - Use only outdoors or in a well-ventilated area.  
P280 - Wear protective gloves, protective clothing, eye protection.  
P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.  
P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing.  
P312 - Call a poison center or doctor if you feel unwell.  
P305+P351+P338 - If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P337+P313 - If eye irritation persists: Get medical advice/attention.  
P308+P313 - If exposed or concerned: Get medical advice/attention.  
P314 - Get medical advice/attention if you feel unwell.  
P370+P378 - In case of fire: Use alcohol resistant foam, carbon dioxide (CO<sub>2</sub>), dry extinguishing powder to extinguish.  
P403+P235 - Store in a well-ventilated place. Keep cool.  
P405 - Store locked up.  
P501 - Dispose of contents/container to a hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

#### 2.3. Other hazards which do not result in classification

Other hazards which do not result in classification : None known.

#### 2.4. Unknown acute toxicity (GHS US)

No additional information available

### SECTION 3: Composition/Information on ingredients

#### 3.1. Substances

Not applicable

#### 3.2. Mixtures

Name	Product identifier	%
Propan-2-ol, isopropyl alcohol, isopropanol	CAS-No.: 67-63-0	60-100
Stoddard Solvent	CAS-No.: 8052-41-3	1-5
Xylene	CAS-No.: 1330-20-7	0.1-1.5
Ethylbenzene	CAS-No.: 100-41-4	0.1-<1.0

\*Chemical name, CAS number and/or exact concentration have been withheld as a trade secret  
Full text of hazard classes and H-statements : see section 16



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### SECTION 4: First-aid measures

#### 4.1. Description of first aid measures

First-aid measures general	: IF exposed or concerned: Get medical advice/attention.
First-aid measures after inhalation	: Move the affected person to fresh air. Get medical attention if symptoms occur.
First-aid measures after skin contact	: Rinse skin with water/shower. Remove/Take off immediately all contaminated clothing. If skin irritation occurs: Get medical advice/attention.
First-aid measures after eye contact	: Immediately rinse with plenty of water (for at least 15 minutes). Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
First-aid measures after ingestion	: Rinse mouth. Get medical advice/attention if you feel unwell.

#### 4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects	: Causes serious eye irritation. May cause drowsiness or dizziness. Causes damage to organs (central nervous system) through prolonged or repeated exposure. May cause damage to organs. Suspected of causing cancer.
Inhalation	: May cause drowsiness or dizziness. May cause minor irritation to the respiratory tract and to other mucous membranes.
Skin	: May cause slight irritation to the skin.
Eyes	: Causes serious eye irritation.
Ingestion	: May cause gastrointestinal irritation, nausea, vomiting and diarrhea.
Chronic symptoms	: Damage to central nervous system. May cause damage to organs.

#### 4.3. Immediate medical attention and special treatment, if necessary

Not required. Treat symptomatically.

### SECTION 5: Fire-fighting measures

#### 5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media	: dry chemical powder, alcohol-resistant foam, carbon dioxide (CO <sub>2</sub> ).
Unsuitable extinguishing media	: None.

#### 5.2. Specific hazards arising from the chemical

Fire hazard	: Highly flammable liquid and vapor. Vapors are heavier than air and may travel considerable distance to an ignition source and flash back to source of vapors.
Hazardous decomposition products in case of fire	: Toxic fumes may be released. On combustion, forms: carbon oxides (CO and CO <sub>2</sub> ).

#### 5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions	: Cool down the containers exposed to heat with a water spray.
Protection during firefighting	: Do not attempt to take action without suitable protective equipment. Complete protective clothing. Self-contained breathing apparatus.

### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

General measures	: Ventilate area. Eliminate ignition sources. Avoid contact with eyes, skin and clothing. Wear suitable protective clothing.
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##### 6.1.1. For non-emergency personnel

Protective equipment	: Wear recommended personal protective equipment.
Emergency procedures	: Ventilate spillage area. No open flames, no sparks, and no smoking. Do not breathe spray, vapors. Avoid contact with skin and eyes. Eliminate ignition sources. Keep unnecessary and unprotected personnel away from the spillage.



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#### 6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

#### 6.2. Environmental precautions

Avoid release to the environment.

#### 6.3. Methods and material for containment and cleaning up

For containment : Dike and contain spill.  
Methods for cleaning up : Ventilate area. Absorb and/or contain spill with inert material, then place in suitable container. Use non-sparking tools. No flames, no sparks. Eliminate all sources of ignition. Notify authorities if product enters sewers or public waters. Use personal protective equipment as required.  
Other information : Place in a suitable container for disposal in accordance with the waste regulations (see Section 13).

#### 6.4. Reference to other sections

For further information refer to section 8: "Exposure controls/personal protection". For waste disposal after cleaning, see section 13.

### SECTION 7: Handling and storage

#### 7.1. Precautions for safe handling

Precautions for safe handling : Do not handle until all safety precautions have been read and understood. Obtain special instructions before use. Ensure adequate ventilation. Use explosion-proof equipment. Take precautionary measures against static discharge. Ground/bond container and receiving equipment. Use only non-sparking tools. Wear personal protective equipment. Do not breathe mist, vapors, spray. Avoid contact with eyes, skin and clothing. Handle in accordance with good industrial hygiene and safety procedures. Flammable vapors may accumulate in the container. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Keep container closed when not in use.  
Hygiene measures : Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

#### 7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Ground/bond container and receiving equipment.  
Storage conditions : Store locked up. Store in a cool, well-ventilated place. Keep container tightly closed.  
Incompatible materials : Strong oxidizers. Sources of ignition.

### SECTION 8: Exposure controls/personal protection

#### 8.1. Control parameters

##### Propan-2-ol, isopropyl alcohol, isopropanol (67-63-0)

##### USA - ACGIH - Occupational Exposure Limits

Local name	2-Propanol
ACGIH OEL TWA	200 ppm
ACGIH OEL STEL	400 ppm
Remark (ACGIH)	TLV® Basis: Eye & URT irr; CNS impair. Notations: A4 (Not classifiable as a Human Carcinogen); BEI
Regulatory reference	ACGIH 2024



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Propan-2-ol, isopropyl alcohol, isopropanol (67-63-0)	
<b>USA - ACGIH - Biological Exposure Indices</b>	
Local name	2-Propanol
BEI (BLV)	40 mg/l Parameter: Acetone - Medium: urine - Sampling time: End of shift at end of workweek - Notations: B, Ns
Regulatory reference	ACGIH 2024
<b>USA - OSHA - Occupational Exposure Limits</b>	
Local name	Isopropyl alcohol
OSHA PEL (TWA)	980 mg/m <sup>3</sup>
	400 ppm
Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1
<b>Stoddard Solvent (8052-41-3)</b>	
<b>USA - ACGIH - Occupational Exposure Limits</b>	
Local name	Stoddard solvent
ACGIH OEL TWA	100 ppm
Remark (ACGIH)	TLV® Basis: Eye, skin, & kidney dam; nausea; CNS impair
Regulatory reference	ACGIH 2024
<b>USA - OSHA - Occupational Exposure Limits</b>	
Local name	Stoddard solvent
OSHA PEL (TWA)	2900 mg/m <sup>3</sup>
	500 ppm
Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1
<b>Xylene (1330-20-7)</b>	
<b>USA - ACGIH - Occupational Exposure Limits</b>	
Local name	Xylene, mixed isomers (Dimethylbenzene)
ACGIH OEL TWA	20 ppm
Remark (ACGIH)	TLV® Basis: URT & eye irr; hematologic eff; ototoxicity (for mixtures containing p-xylene); CNS impair. Notations: OTO (for mixtures containing p-xylene); A4 (Not classifiable as a Human Carcinogen); BEI
Regulatory reference	ACGIH 2024
<b>USA - ACGIH - Biological Exposure Indices</b>	
Local name	Xylenes (technical or commercial grade)
BEI (BLV)	0.3 g/g Kreatinin Parameter: Methylhippuric acids (The determinants refer to the total of all isomers of methylhippuric acids) - Medium: urine - Sampling time: End of shift
Remark	Commercial or technical grade xylenes consist of mixtures of isomers and significant amounts of ethyl benzene as indicated under "Properties." Because ethyl benzene is known to reduce the metabolism of xylenes to methylhippuric acids, the BEI applies to technical or commercial grades of xylenes only. The determinants refer to the total of all isomers of methylhippuric acids
Regulatory reference	ACGIH 2024



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<b>Xylene (1330-20-7)</b>	
<b>USA - OSHA - Occupational Exposure Limits</b>	
Local name	Xylenes (o-, m-, p-isomers)
OSHA PEL (TWA)	435 mg/m <sup>3</sup>
	100 ppm
Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1

<b>Ethylbenzene (100-41-4)</b>	
<b>USA - OSHA - Occupational Exposure Limits</b>	
Local name	Ethyl benzene
OSHA PEL (TWA)	435 mg/m <sup>3</sup>
	100 ppm
Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1

### 8.2. Appropriate engineering controls

- Appropriate engineering controls : Provide adequate general and local exhaust ventilation. Use spark-/explosionproof appliances and lighting system. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.
- Environmental exposure controls : Avoid release to the environment.

### 8.3. Individual protection measures/Personal protective equipment

<b>Hand protection:</b>
Wear impervious gloves.
<b>Eye protection:</b>
Chemical goggles
<b>Skin and body protection:</b>
Use chemically protective clothing.
<b>Respiratory protection:</b>
In operations where exposure limits are exceeded or exposure levels are excessive, an approved respirator should be used. Respirator selection and use should be based on contaminant type, form and concentration. Follow applicable regulations and good Industrial Hygiene practice.
<b>Thermal hazard protection:</b>
Not applicable.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

- Physical state : Liquid
- Appearance : Clear, colorless liquid.
- Color : Colorless Clear
- Odor : Characteristic
- Odor threshold : No data available
- pH : No data available
- Melting point : Not applicable
- Freezing point : No data available



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Boiling point	: > 65 °C
Flash point	: 12 °C
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability (solid, gas)	: Not applicable.
Vapor pressure	: No data available
Relative vapor density at 20°C	: No data available
Relative density	: 1.05
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: 1.7 mm <sup>2</sup> /s
Viscosity, dynamic	: No data available
Explosion limits	: Lower explosion limit: 0.9 vol % Upper explosion limit: 13 vol %
Explosive properties	: None.
Oxidizing properties	: None.

#### 9.2. Other information

No additional information available

### SECTION 10: Stability and reactivity

#### 10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport. Highly flammable liquid and vapor.

#### 10.2. Chemical stability

Stable under normal conditions.

#### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

#### 10.4. Conditions to avoid

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

#### 10.5. Incompatible materials

Keep away from oxidizers, strong acids and strong bases. Keep away from ignition sources (including static discharges).

#### 10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

### SECTION 11: Toxicological information

#### 11.1. Information on toxicological effects

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified

#### Propan-2-ol, isopropyl alcohol, isopropanol (67-63-0)

LD50 oral rat	5840 mg/kg
LD50 dermal rabbit	16.4 ml/kg



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<b>Propan-2-ol, isopropyl alcohol, isopropanol (67-63-0)</b>	
LC50 Inhalation - Rat [ppm]	1666.66 ppm/1h
<b>Stoddard Solvent (8052-41-3)</b>	
LD50 oral rat	> 5000 mg/kg
LD50 dermal rabbit	> 3160 mg/kg
LC50 Inhalation - Rat	> 5.5 mg/l/4h
<b>Xylene (1330-20-7)</b>	
LD50 oral rat	3523 mg/kg Source: ECHA
LD50 dermal rabbit	12126 mg/kg body weight Animal: rabbit, Animal sex: male
LC50 Inhalation - Rat	27.124 mg/l/4h
<b>Ethylbenzene (100-41-4)</b>	
LD50 oral rat	3500 mg/kg (calculated value)
LD50 dermal rabbit	15400 mg/kg
LC50 Inhalation - Rat	17.6 mg/l/4h
Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Causes serious eye irritation.
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Suspected of causing cancer.
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IARC group	2B - Possibly carcinogenic to humans
<b>Propan-2-ol, isopropyl alcohol, isopropanol (67-63-0)</b>	
IARC group	3 - Not classifiable
<b>Xylene (1330-20-7)</b>	
IARC group	3 - Not classifiable
<b>Ethylbenzene (100-41-4)</b>	
IARC group	2B - Possibly carcinogenic to humans
Reproductive toxicity	: Not classified
STOT-single exposure	: May cause drowsiness or dizziness.
<b>Propan-2-ol, isopropyl alcohol, isopropanol (67-63-0)</b>	
STOT-single exposure	May cause drowsiness or dizziness.
<b>Xylene (1330-20-7)</b>	
STOT-single exposure	May cause respiratory irritation.
STOT-repeated exposure	: Causes damage to organs (central nervous system) through prolonged or repeated exposure. May cause damage to organs
<b>Stoddard Solvent (8052-41-3)</b>	
STOT-repeated exposure	Causes damage to organs (central nervous system) through prolonged or repeated exposure (Inhalation).





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<b>Xylene (1330-20-7)</b>	
LOAEL (oral,rat,90 days)	150 mg/kg body weight Animal: rat, Animal sex: male, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents), Guideline: EPA OPP 82-1 (90-Day Oral Toxicity)
STOT-repeated exposure	May cause damage to organs through prolonged or repeated exposure.
<b>Ethylbenzene (100-41-4)</b>	
NOAEL (oral,rat,90 days)	75 mg/kg body weight
STOT-repeated exposure	May cause damage to organs through prolonged or repeated exposure.
Aspiration hazard	: Not classified
Viscosity, kinematic	: 1.7 mm <sup>2</sup> /s
Symptoms/effects	: Causes serious eye irritation. May cause drowsiness or dizziness. Causes damage to organs (central nervous system) through prolonged or repeated exposure. May cause damage to organs. Suspected of causing cancer.
Inhalation	: May cause drowsiness or dizziness. May cause minor irritation to the respiratory tract and to other mucous membranes.
Skin	: May cause slight irritation to the skin.
Eyes	: Causes serious eye irritation.
Ingestion	: May cause gastrointestinal irritation, nausea, vomiting and diarrhea.
Chronic symptoms	: Damage to central nervous system. May cause damage to organs.

## SECTION 12: Ecological information

### 12.1. Toxicity

Ecology - general : Very toxic to aquatic life. May cause long-term adverse effects in the aquatic environment.

<b>Propan-2-ol, isopropyl alcohol, isopropanol (67-63-0)</b>	
LC50 - Fish [1]	10000 mg/l Pimephales promelas (Fathead minnow)
EC50 - Crustacea [1]	> 10000 mg/l
LC50 - Fish [2]	9640 mg/l Pimephales promelas (Fathead minnow)
NOEC chronic crustacea	3.37 mg/l
<b>Stoddard Solvent (8052-41-3)</b>	
LC50 - Fish [1]	0.14 mg/l Quantitative structure-activity relationship (QSAR)
EC50 - Crustacea [1]	0.107 mg/l Quantitative structure-activity relationship (QSAR)
LC50 - Fish [2]	2.5 mg/l Oncorhynchus mykiss (Rainbow trout)
ErC50 algae	0.028 mg/l
NOEC chronic crustacea	0.1 mg/l
<b>Xylene (1330-20-7)</b>	
LC50 - Fish [1]	2.6 mg/l Test organisms (species): Oncorhynchus mykiss (previous name: Salmo gairdneri)
EC50 - Crustacea [1]	> 3.4 mg/l Test organisms (species): Ceriodaphnia dubia
LOEC (chronic)	3.16 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC chronic fish	> 1.3 mg/l Test organisms (species): Oncorhynchus mykiss (previous name: Salmo gairdneri) Duration: '56 d'



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<b>Ethylbenzene (100-41-4)</b>	
LC50 - Fish [1]	4.2 mg/l Oncorhynchus mykiss (Rainbow trout)
EC50 - Crustacea [1]	1.8 mg/l EC50 48h - Daphnia magna [mg/l]
EC50 72h - Algae [1]	4.9 mg/l Skeletonema costatum (marine diatom)
EC50 72h - Algae [2]	5.4 mg/l Pseudokirchneriella subcapitata
EC50 96h - Algae [1]	7.7 mg/l Skeletonema costatum (marine diatom)
EC50 96h - Algae [2]	3.6 mg/l Pseudokirchneriella subcapitata
ErC50 algae	3.6 mg/l
LOEC (chronic)	1.7 mg/l Ceriodaphnia dubia
NOEC (chronic)	0.96 mg/l Ceriodaphnia dubia

#### 12.2. Persistence and degradability

<b>Nano Mold Coating HC</b>	
Persistence and degradability	No additional information available.
<b>Propan-2-ol, isopropyl alcohol, isopropanol (67-63-0)</b>	
Persistence and degradability	Readily biodegradable.
<b>Stoddard Solvent (8052-41-3)</b>	
Persistence and degradability	Readily biodegradable.
<b>Xylene (1330-20-7)</b>	
Persistence and degradability	Readily biodegradable.
<b>Ethylbenzene (100-41-4)</b>	
Persistence and degradability	Readily biodegradable.

#### 12.3. Bioaccumulative potential

<b>Propan-2-ol, isopropyl alcohol, isopropanol (67-63-0)</b>	
BCF - Fish [1]	3
Partition coefficient n-octanol/water (Log Kow)	0.05
<b>Stoddard Solvent (8052-41-3)</b>	
BCF - Other aquatic organisms [1]	1.598
Partition coefficient n-octanol/water (Log Kow)	5.01
<b>Xylene (1330-20-7)</b>	
Partition coefficient n-octanol/water (Log Pow)	3.15 Source: HSDB
<b>Ethylbenzene (100-41-4)</b>	
BCF - Fish [1]	0
BCF - Other aquatic organisms [1]	110 mg/kg
Partition coefficient n-octanol/water (Log Pow)	3.15 Source: HSDB



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### 12.4. Mobility in soil

#### Propan-2-ol, isopropyl alcohol, isopropanol (67-63-0)

Organic Carbon Normalized Adsorption Coefficient (Log Koc)	1.5
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### 12.5. Other adverse effects

No additional information available




## SECTION 13: Disposal considerations

### 13.1. Disposal methods

Regional waste regulation	: Dispose of in accordance with applicable federal, state, and local regulations.
Waste treatment methods	: Dispose of contents/container in accordance with licensed collector's sorting instructions.
Additional information	: Flammable vapors may accumulate in the container.

## SECTION 14: Transport information

In accordance with DOT / TDG / IMDG / IATA

DOT	TDG	IMDG	IATA
<b>14.1. UN number</b>			
1219	Not applicable	1219	1219
<b>14.2. Proper Shipping Name</b>			
Isopropanol	Not applicable	ISOPROPANOL (ISOPROPYL ALCOHOL)	Isopropanol
<b>14.3. Transport hazard class(es)</b>			
3	Not applicable	3	3
	Not applicable		
<b>14.4. Packing group</b>			
II	Not applicable	II	II
<b>14.5. Environmental hazards</b>			
Dangerous for the environment: No	Not applicable	Dangerous for the environment: No Marine pollutant: No	Dangerous for the environment: No
No supplementary information available			

### 14.6. Special precautions for user

**DOT**  
UN-No.(DOT) : UN1219



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DOT Special Provisions (49 CFR 172.102)	: IB2 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized. T4 - 2.65 178.274(d)(2) Normal..... 178.275(d)(3) TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling = $97 / 1 + a (tr - tf)$ Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling.
DOT Packaging Exceptions (49 CFR 173.xxx)	: 4b, 150
DOT Packaging Non Bulk (49 CFR 173.xxx)	: 202
DOT Packaging Bulk (49 CFR 173.xxx)	: 242
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27)	: 5 L
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75)	: 60 L
DOT Vessel Stowage Location	: B - (i) The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel carrying a number of passengers limited to not more than the larger of 25 passengers, or one passenger per each 3 m of overall vessel length; and (ii) "On deck only" on passenger vessels in which the number of passengers specified in paragraph (k)(2)(i) of this section is exceeded.

**TDG**  
Not applicable

<b>IMDG</b>	
Limited quantities (IMDG)	: 1 L
Excepted quantities (IMDG)	: E2
Packing instructions (IMDG)	: P001
IBC packing instructions (IMDG)	: IBC02
Tank instructions (IMDG)	: T4
Tank special provisions (IMDG)	: TP1
EmS-No. (Fire)	: F-E - FIRE SCHEDULE Echo - NON-WATER-REACTIVE FLAMMABLE LIQUIDS
EmS-No. (Spillage)	: S-D - SPILLAGE SCHEDULE Delta - FLAMMABLE LIQUIDS
Stowage category (IMDG)	: B
Flash point (IMDG)	: 12°C c.c.
Properties and observations (IMDG)	: Colourless, mobile liquid. Flashpoint: 12°C c.c. Explosive limits: 2% to 12%. Miscible with water.

<b>IATA</b>	
PCA Excepted quantities (IATA)	: E2
PCA Limited quantities (IATA)	: Y341
PCA limited quantity max net quantity (IATA)	: 1L
PCA packing instructions (IATA)	: 353
PCA max net quantity (IATA)	: 5L
CAO packing instructions (IATA)	: 364
CAO max net quantity (IATA)	: 60L
Special provision (IATA)	: A180
ERG code (IATA)	: 3L

### 14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

## SECTION 15: Regulatory information

### 15.1. US Federal regulations

#### Nano Mold Coating HC

CERCLA RQ	0 lb
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Nano Mold Coating HC  
**MATERIALS DATA SAFETY SHEET**

## Nano Mold Coating HC

### Safety Data Sheet

According to 29CFR 1910.1200 OSHA Hazard Communication Standard

#### Nano Mold Coating HC

SARA Section 311/312 Hazard Classes	Refer to Section 2 for OSHA Hazard Classification.
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All components of this product are listed, or excluded from listing, on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory.

Chemical(s) subject to the reporting requirements of Section 313 or Title III of the Superfund Amendments and Reauthorization Act (SARA) of 1986 and 40 CFR Part 372.

Xylene	CAS-No. 1330-20-7	0.1-1.5%
Ethylbenzene	CAS-No. 100-41-4	0.1-<1.0%

#### Xylene (1330-20-7)

Listed on EPA Hazardous Air Pollutant (HAPS)

CERCLA RQ	100 lb
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#### Ethylbenzene (100-41-4)

Listed on EPA Hazardous Air Pollutant (HAPS)

CERCLA RQ	1000 lb
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### 15.2. International regulations

No additional information available

### 15.3. US State regulations

**⚠ WARNING:** This product can expose you to Ethylbenzene, which is known to the State of California to cause cancer. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

Component	State or local regulations
Propan-2-ol, isopropyl alcohol, isopropanol(67-63-0)	U.S. - New Jersey - Right to Know Hazardous Substance List
Stoddard Solvent(8052-41-3)	U.S. - New Jersey - Right to Know Hazardous Substance List
Xylene(1330-20-7)	U.S. - Delaware - Pollutant Discharge Requirements - Reportable Quantities; U.S. - New Jersey - Right to Know Hazardous Substance List
Ethylbenzene(100-41-4)	U.S. - Delaware - Pollutant Discharge Requirements - Reportable Quantities; U.S. - New Jersey - Right to Know Hazardous Substance List

## SECTION 16: Other information

According to 29CFR 1910.1200 OSHA Hazard Communication Standard  
Revision date : 5/15/2024

#### Full text of H-phrases

H225	Highly flammable liquid and vapor
H319	Causes serious eye irritation



Nano Mold Coating HC  
**MATERIALS DATA SAFETY SHEET**

# Nano Mold Coating HC

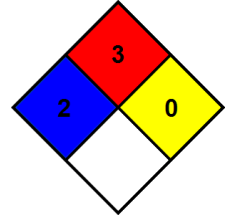
## Safety Data Sheet

According to 29CFR 1910.1200 OSHA Hazard Communication Standard

### Full text of H-phrases

H336	May cause drowsiness or dizziness
H351	Suspected of causing cancer
H372	Causes damage to organs through prolonged or repeated exposure

- NFPA health hazard : 2 - Materials that, under emergency conditions, can cause temporary incapacitation or residual injury.
- NFPA fire hazard : 3 - Liquids and solids (including finely divided suspended solids) that can be ignited under almost all ambient temperature conditions.
- NFPA reactivity : 0 - Material that in themselves are normally stable, even under fire conditions.



- Hazard Rating Health : 2 Moderate Hazard - Temporary or minor injury may occur  
: \* - Chronic (long-term) health effects may result from repeated overexposure
- Flammability : 3 Serious Hazard - Materials capable of ignition under almost all normal temperature conditions. Includes flammable liquids with flash points below 73 F and boiling points above 100 F. as well as liquids with flash points between 73 F and 100 F. (Classes IB IC)
- Physical : 0 Minimal Hazard - Materials that are normally stable, even under fire conditions, and will NOT react with water, polymerize, decompose, condense, or self-react. Non-Explosives.

### Indication of changes:

All chapters have been modified since the previous version. revised edition.

Safety Data Sheet (SDS), USA

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.





**Heat Cure HCF (Parts A & B)**  
Safety Data Sheet

According to 29CFR 1910.1200 OSHA Hazard Communication Standard  
Revision date: 5/14/2024

**SECTION 1: Identification**

**1.1. Identification**

Product form : Mixture  
Product name : Nano Mold Coating Heat Cure HCF (Parts A & B)  
Product code : Nano10HCF, Nano15HCF, Nano25HCF, Nano50HCF

**1.2. Recommended use and restrictions on use**

Use of the substance/mixture : Coating solution

**1.3. Supplier**

Nanoplas Inc.  
2950 Prairie Street South West  
Suite 900  
Grandville, MI, 49418  
T (616)-452-3707  
[info@nanomoldcoating.com](mailto:info@nanomoldcoating.com)

**Australian Supplier:** Hales Australia Pty Ltd  
**ABN:** ABN: 90 107 200 322  
**Address:** 45 Woodlands Drive, Braeside VICTORIA 3195  
**Phone:** +61 3 8587 1600  
**Website:** [www.hales.com.au](http://www.hales.com.au)  
**Email:** [info@hales.com.au](mailto:info@hales.com.au)

**1.4. Emergency telephone number**

Emergency number : For Chemical Emergency Call INFOTRAC 24hr/day 7days/week  
Within USA and Canada: ...  
Outside USA and Canada: ...  
(collect calls accepted)  
Within USA, Mexico and Canada: 800-535-5053 ID# 102222  
Outside USA, Mexico and Canada: 1-352-323-3500 ID# 102222  
**Australia Emergency numbers 24 hours –**  
Phone: 13 11 26 (Poisons Information Centre Australia)  
Phone: 1300 131 001 (ISS First Response Centre)

**SECTION 2: Hazard(s) identification**

**2.1. Classification of the substance or mixture**

**GHS US classification**

Flammable liquids Category 2	H225	Highly flammable liquid and vapor
Eye irritation Category 2A	H319	Causes serious eye irritation
Specific target organ toxicity – Single exposure, Category 3, Narcosis	H336	May cause drowsiness or dizziness

Full text of H statements : see section 16

**2.2. GHS Label elements, including precautionary statements**

**GHS US labeling**

Hazard pictograms (GHS US) :



Signal word (GHS US) :

Danger

Hazard statements (GHS US) :

H225 - Highly flammable liquid and vapor  
H319 - Causes serious eye irritation  
H336 - May cause drowsiness or dizziness

Precautionary statements (GHS US) :

P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
P233 - Keep container tightly closed.  
P240 - Ground/Bond container and receiving equipment.  
P241 - Use explosion-proof electrical/ventilating/lighting equipment.



**MATERIALS DATA SAFETY SHEET****Heat Cure HCF (Parts A & B)****Safety Data Sheet**

According to 29CFR 1910.1200 OSHA Hazard Communication Standard

P242 - Use only non-sparking tools.  
 P243 - Take precautionary measures against static discharge.  
 P261 - Avoid breathing vapors, mist.  
 P264 - Wash hands thoroughly after handling.  
 P271 - Use only outdoors or in a well-ventilated area.  
 P280 - Wear eye protection.  
 P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.  
 P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing.  
 P312 - Call a poison center or doctor if you feel unwell.  
 P305+P351+P338 - If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
 P337+P313 - If eye irritation persists: Get medical advice/attention.  
 P370+P378 - In case of fire: Use alcohol resistant foam, carbon dioxide (CO<sub>2</sub>), dry extinguishing powder to extinguish.  
 P403+P235 - Store in a well-ventilated place. Keep cool.  
 P405 - Store locked up.  
 P501 - Dispose of contents/container to a hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

**2.3. Other hazards which do not result in classification**

Other hazards which do not result in classification : None known.

**2.4. Unknown acute toxicity (GHS US)**

No additional information available

**SECTION 3: Composition/Information on ingredients****3.1. Substances**

Not applicable

**3.2. Mixtures**

Name	Product identifier	%
Propan-2-ol, isopropyl alcohol, isopropanol	CAS-No.: 67-63-0	80-<100

Full text of hazard classes and H-statements : see section 16

**SECTION 4: First-aid measures****4.1. Description of first aid measures**

First-aid measures general : Call a poison center or a doctor if you feel unwell.  
 First-aid measures after inhalation : Move the affected person to fresh air. Get medical attention if symptoms occur.  
 First-aid measures after skin contact : Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. If skin irritation occurs: Get medical advice/attention.  
 First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.  
 First-aid measures after ingestion : Rinse mouth. Get medical advice/attention.

**4.2. Most important symptoms and effects (acute and delayed)**

Symptoms/effects : Causes serious eye irritation. May cause drowsiness or dizziness.  
 Inhalation : May cause minor irritation to the respiratory tract and to other mucous membranes.  
 Skin : May cause slight irritation to the skin.  
 Eyes : Causes serious eye irritation.





**MATERIALS DATA SAFETY SHEET****Heat Cure HCF (Parts A & B)****Safety Data Sheet**

According to 29CFR 1910.1200 OSHA Hazard Communication Standard

Ingestion : May cause gastrointestinal irritation, nausea, vomiting and diarrhea.  
 Chronic symptoms : None known.

**4.3. Immediate medical attention and special treatment, if necessary**

Not required.

**SECTION 5: Fire-fighting measures****5.1. Suitable (and unsuitable) extinguishing media**

Suitable extinguishing media : Dry chemical, CO<sub>2</sub>, dry sand, or alcohol-resistant foam.  
 Unsuitable extinguishing media : None.

**5.2. Specific hazards arising from the chemical**

Fire hazard : Highly flammable liquid and vapor. Vapors are heavier than air and may travel considerable distance to an ignition source and flash back to source of vapors. On burning: release of carbon monoxide - carbon dioxide. Formaldehyde.  
 Hazardous decomposition products in case of fire : Toxic fumes may be released. Carbon oxides (CO, CO<sub>2</sub>). Formaldehyde.

**5.3. Special protective equipment and precautions for fire-fighters**

Firefighting instructions : Cool down the containers exposed to heat with a water spray.  
 Protection during firefighting : Do not attempt to take action without suitable protective equipment. Complete protective clothing. Self-contained breathing apparatus.

**SECTION 6: Accidental release measures****6.1. Personal precautions, protective equipment and emergency procedures**

General measures : Eliminate ignition sources. Ventilate area. Avoid contact with eyes, skin and clothing. Keep unnecessary and unprotected personnel away from the spillage.

**6.1.1. For non-emergency personnel**

Protective equipment : Wear recommended personal protective equipment.  
 Emergency procedures : Ventilate area. Eliminate ignition sources. No open flames, no sparks, and no smoking. Wear suitable protective clothing. Avoid breathing mist, spray, vapors. Avoid contact with skin, eyes and clothing. Only qualified personnel equipped with suitable protective equipment may intervene.

**6.1.2. For emergency responders**

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

**6.2. Environmental precautions**

Avoid release to the environment.

**6.3. Methods and material for containment and cleaning up**

Methods for cleaning up : Ventilate area. Absorb and/or contain spill with inert material, then place in suitable container. No open flames, no sparks, and no smoking. Use non-sparking tools. Use personal protective equipment as required. Notify authorities if product enters sewers or public waters.  
 Other information : Place in a suitable container for disposal in accordance with the waste regulations (see Section 13).

**6.4. Reference to other sections**

For further information refer to section 8: "Exposure controls/personal protection". For disposal of contaminated materials refer to section 13 : "Disposal considerations".



# MATERIALS DATA SAFETY SHEET

## Heat Cure HCF (Parts A & B)

### Safety Data Sheet

According to 29CFR 1910.1200 OSHA Hazard Communication Standard

#### SECTION 7: Handling and storage

##### 7.1. Precautions for safe handling

Precautions for safe handling	: Ensure adequate ventilation. Use explosion-proof equipment. Take precautionary measures against static discharge. Ground/bond container and receiving equipment. Use only non-sparking tools. Flammable vapors may accumulate in the container. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Wear personal protective equipment. Avoid breathing mist, spray, vapors. Avoid contact with eyes, skin and clothing. Keep container closed when not in use. Refer to product label for additional information on use and handling. Handle in accordance with good industrial hygiene and safety procedures.
Hygiene measures	: Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

##### 7.2. Conditions for safe storage, including any incompatibilities

Technical measures	: Ground/bond container and receiving equipment.
Storage conditions	: Store locked up. Keep container tightly closed. Store in a cool, well-ventilated place.
Incompatible materials	: Strong oxidizers. Sources of ignition.

#### SECTION 8: Exposure controls/personal protection

##### 8.1. Control parameters

###### Propan-2-ol, isopropyl alcohol, isopropanol (67-63-0)

###### USA - ACGIH - Occupational Exposure Limits

Local name	2-Propanol
ACGIH OEL TWA	200 ppm
ACGIH OEL STEL	400 ppm
Remark (ACGIH)	TLV® Basis: Eye & URT irr; CNS impair. Notations: A4 (Not classifiable as a Human Carcinogen); BEI
Regulatory reference	ACGIH 2024

###### USA - ACGIH - Biological Exposure Indices

Local name	2-Propanol
BEI (BLV)	40 mg/l Parameter: Acetone - Medium: urine - Sampling time: End of shift at end of workweek - Notations: B, Ns
Regulatory reference	ACGIH 2024

###### USA - OSHA - Occupational Exposure Limits

Local name	Isopropyl alcohol
OSHA PEL (TWA)	980 mg/m <sup>3</sup>
	400 ppm
Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1

##### 8.2. Appropriate engineering controls

Appropriate engineering controls	: Provide adequate general and local exhaust ventilation. Use spark-/explosionproof appliances and lighting system.
Environmental exposure controls	: Avoid release to the environment.



**MATERIALS DATA SAFETY SHEET****Heat Cure HCF (Parts A & B)****Safety Data Sheet**

According to 29CFR 1910.1200 OSHA Hazard Communication Standard

**8.3. Individual protection measures/Personal protective equipment****Hand protection:**

Wear suitable gloves

**Eye protection:**

Chemical goggles or safety glasses

**Skin and body protection:**

Wear suitable protective clothing

**Respiratory protection:**

No respiratory protection needed under normal use conditions. In operations where exposure limits are exceeded or exposure levels are excessive, an approved respirator should be used. Respirator selection and use should be based on contaminant type, form and concentration. Follow applicable regulations and good Industrial Hygiene practice.

**Thermal hazard protection:**

Not applicable.

**SECTION 9: Physical and chemical properties****9.1. Information on basic physical and chemical properties**

Physical state	: Liquid
Appearance	: Colorless liquid.
Color	: Colorless
Odor	: mild
Odor threshold	: No data available
pH	: No data available
Melting point	: Not applicable
Freezing point	: No data available
Boiling point	: > 82 °C
Flash point	: 12 °C
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability (solid, gas)	: Not applicable.
Vapor pressure	: No data available
Relative vapor density at 20°C	: No data available
Relative density	: 0.998
Solubility	: In water, material is partially soluble.
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: 399 °C
Decomposition temperature	: No data available
Viscosity, kinematic	: 1.7 mm <sup>2</sup> /s
Viscosity, dynamic	: No data available
Explosion limits	: Lower explosion limit: 2 vol % Upper explosion limit: 13 vol %
Explosive properties	: vapors may form flammable and explosive mixture with air.
Oxidizing properties	: None.

**9.2. Other information**

No additional information available



# MATERIALS DATA SAFETY SHEET

## Heat Cure HCF (Parts A & B)

### Safety Data Sheet

According to 29CFR 1910.1200 OSHA Hazard Communication Standard

#### SECTION 10: Stability and reactivity

##### 10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport. Highly flammable liquid and vapor.

##### 10.2. Chemical stability

Stable under normal conditions.

##### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

##### 10.4. Conditions to avoid

No flames, no sparks. Eliminate all sources of ignition. Avoid contact with hot surfaces. Heat.

##### 10.5. Incompatible materials

Keep away from oxidizers, strong acids and strong bases. Keep away from ignition sources (including static discharges).

##### 10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

#### SECTION 11: Toxicological information

##### 11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified  
 Acute toxicity (dermal) : Not classified  
 Acute toxicity (inhalation) : Not classified

##### Propan-2-ol, isopropyl alcohol, isopropanol (67-63-0)

LD50 oral rat	5840 mg/kg
LD50 dermal rabbit	16.4 ml/kg
LC50 Inhalation - Rat [ppm]	1666.66 ppm/1h
ATE US (oral)	5840 mg/kg body weight
ATE US (dermal)	16400 mg/kg body weight
ATE US (gases)	833.33 ppmV/4h

Skin corrosion/irritation : Not classified  
 Serious eye damage/irritation : Causes serious eye irritation.  
 Respiratory or skin sensitization : Not classified  
 Germ cell mutagenicity : Not classified  
 Carcinogenicity : Not classified. This product does not contain any component that is considered a carcinogen by IARC, ACGIH, OSHA or NTP.

##### Propan-2-ol, isopropyl alcohol, isopropanol (67-63-0)

IARC group	3 - Not classifiable
Reproductive toxicity	: Not classified
STOT-single exposure	: May cause drowsiness or dizziness.

##### Propan-2-ol, isopropyl alcohol, isopropanol (67-63-0)

STOT-single exposure	May cause drowsiness or dizziness.
STOT-repeated exposure	: Not classified



**MATERIALS DATA SAFETY SHEET****Heat Cure HCF (Parts A & B)****Safety Data Sheet**

According to 29CFR 1910.1200 OSHA Hazard Communication Standard

Aspiration hazard : Not classified  
 Viscosity, kinematic : 1.7 mm<sup>2</sup>/s

**Propan-2-ol, isopropyl alcohol, isopropanol (67-63-0)**

Viscosity, kinematic	2.58 mm <sup>2</sup> /s
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Symptoms/effects : Causes serious eye irritation. May cause drowsiness or dizziness.  
 Inhalation : May cause minor irritation to the respiratory tract and to other mucous membranes.  
 Skin : May cause slight irritation to the skin.  
 Eyes : Causes serious eye irritation.  
 Ingestion : May cause gastrointestinal irritation, nausea, vomiting and diarrhea.  
 Chronic symptoms : None known.

**SECTION 12: Ecological information****12.1. Toxicity**

Ecology - general : The product is not considered harmful to aquatic organisms or to cause long-term adverse effects in the environment.

**Propan-2-ol, isopropyl alcohol, isopropanol (67-63-0)**

LC50 - Fish [1]	10000 mg/l Pimephales promelas (Fathead minnow)
EC50 - Crustacea [1]	> 10000 mg/l
LC50 - Fish [2]	9640 mg/l Pimephales promelas (Fathead minnow)
NOEC chronic crustacea	3.37 mg/l

**12.2. Persistence and degradability****Nano Mold Coating HCF (Parts A & B)**

Persistence and degradability	No additional information available.
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**Propan-2-ol, isopropyl alcohol, isopropanol (67-63-0)**

Persistence and degradability	Readily biodegradable.
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**12.3. Bioaccumulative potential****Propan-2-ol, isopropyl alcohol, isopropanol (67-63-0)**

BCF - Fish [1]	3
Partition coefficient n-octanol/water (Log Kow)	0.05

**12.4. Mobility in soil****Propan-2-ol, isopropyl alcohol, isopropanol (67-63-0)**

Organic Carbon Normalized Adsorption Coefficient (Log Koc)	1.5
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**12.5. Other adverse effects**

No additional information available



**MATERIALS DATA SAFETY SHEET****Heat Cure HCF (Parts A & B)**

## Safety Data Sheet




According to 29CFR 1910.1200 OSHA Hazard Communication Standard

**SECTION 13: Disposal considerations****13.1. Disposal methods**

Regional waste regulation	: Dispose of in accordance with applicable federal, state, and local regulations.
Waste treatment methods	: Dispose of contents/container in accordance with licensed collector's sorting instructions.
Additional information	: Flammable vapors may accumulate in the container.

**SECTION 14: Transport information**

In accordance with DOT / IMDG / IATA

DOT	IMDG	IATA
<b>14.1. UN number</b>		
1219	1219	1219
<b>14.2. Proper Shipping Name</b>		
Isopropanol	ISOPROPANOL (ISOPROPYL ALCOHOL)	Isopropanol
<b>14.3. Transport hazard class(es)</b>		
3	3	3
		
<b>14.4. Packing group</b>		
II	II	II
<b>14.5. Environmental hazards</b>		
Dangerous for the environment: No	Dangerous for the environment: No Marine pollutant: No	Dangerous for the environment: No
No supplementary information available		

**14.6. Special precautions for user****DOT**

UN-No.(DOT)	: UN1219
DOT Special Provisions (49 CFR 172.102)	: IB2 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized. T4 - 2.65 178.274(d)(2) Normal..... 178.275(d)(3) TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling = $97 / 1 + a (tr - tf)$ Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling.
DOT Packaging Exceptions (49 CFR 173.xxx)	: 4b, 150
DOT Packaging Non Bulk (49 CFR 173.xxx)	: 202
DOT Packaging Bulk (49 CFR 173.xxx)	: 242
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27)	: 5 L
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75)	: 60 L



# MATERIALS DATA SAFETY SHEET

## Heat Cure HCF (Parts A & B)

### Safety Data Sheet

According to 29CFR 1910.1200 OSHA Hazard Communication Standard

DOT Vessel Stowage Location : B - (i) The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel carrying a number of passengers limited to not more than the larger of 25 passengers, or one passenger per each 3 m of overall vessel length; and (ii) "On deck only" on passenger vessels in which the number of passengers specified in paragraph (k)(2)(i) of this section is exceeded.

#### IMDG

Limited quantities (IMDG) : 1 L  
 Excepted quantities (IMDG) : E2  
 Packing instructions (IMDG) : P001  
 IBC packing instructions (IMDG) : IBC02  
 Tank instructions (IMDG) : T4  
 Tank special provisions (IMDG) : TP1  
 EmS-No. (Fire) : F-E - FIRE SCHEDULE Echo - NON-WATER-REACTIVE FLAMMABLE LIQUIDS  
 EmS-No. (Spillage) : S-D - SPILLAGE SCHEDULE Delta - FLAMMABLE LIQUIDS  
 Stowage category (IMDG) : B  
 Flash point (IMDG) : 12°C c.c.  
 Properties and observations (IMDG) : Colourless, mobile liquid. Flashpoint: 12°C c.c. Explosive limits: 2% to 12%. Miscible with water.

#### IATA

PCA Excepted quantities (IATA) : E2  
 PCA Limited quantities (IATA) : Y341  
 PCA limited quantity max net quantity (IATA) : 1L  
 PCA packing instructions (IATA) : 353  
 PCA max net quantity (IATA) : 5L  
 CAO packing instructions (IATA) : 364  
 CAO max net quantity (IATA) : 60L  
 Special provision (IATA) : A180  
 ERG code (IATA) : 3L

#### 14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

### SECTION 15: Regulatory information

#### 15.1. US Federal regulations

Nano Mold Coating HCF (Parts A & B)	
CERCLA RQ	0 lb
SARA Section 311/312 Hazard Classes	Refer to Section 2 for OSHA Hazard Classification.

All components of this product are listed, or excluded from listing, on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory.

This product or mixture is not known to contain a toxic chemical or chemicals in excess of the applicable de minimis concentration as specified in 40 CFR §372.38(a) subject to the reporting requirements of section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

#### 15.2. International regulations

No additional information available

#### 15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm



Heat Cure HCF (Parts A & B)  
**MATERIALS DATA SAFETY SHEET**

## Heat Cure HCF (Parts A & B)

### Safety Data Sheet

According to 29CFR 1910.1200 OSHA Hazard Communication Standard

Component	State or local regulations
Propan-2-ol, isopropyl alcohol, isopropanol(67-63-0)	U.S. - New Jersey - Right to Know Hazardous Substance List

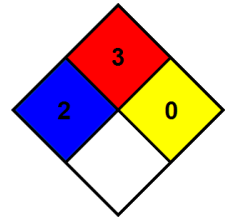
#### SECTION 16: Other information

According to 29CFR 1910.1200 OSHA Hazard Communication Standard

Revision date : 5/14/2024

Full text of H-phrases	
H225	Highly flammable liquid and vapor
H319	Causes serious eye irritation
H336	May cause drowsiness or dizziness

NFPA health hazard : 2 - Materials that, under emergency conditions, can cause temporary incapacitation or residual injury.  
NFPA fire hazard : 3 - Liquids and solids (including finely divided suspended solids) that can be ignited under almost all ambient temperature conditions.  
NFPA reactivity : 0 - Material that in themselves are normally stable, even under fire conditions.



Hazard Rating  
Health : 2 Moderate Hazard - Temporary or minor injury may occur  
Flammability : 3 Serious Hazard - Materials capable of ignition under almost all normal temperature conditions. Includes flammable liquids with flash points below 73 F and boiling points above 100 F. as well as liquids with flash points between 73 F and 100 F. (Classes IB IC)  
Physical : 0 Minimal Hazard - Materials that are normally stable, even under fire conditions, and will NOT react with water, polymerize, decompose, condense, or self-react. Non-Explosives.

#### Indication of changes:

new version.

Safety Data Sheet (SDS), USA

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

