



- General purpose use
- Suitable for materials up to 1000 N/mm²
- Through holes
- Material: HSSE
- Depths up to approx. 3 x d₁

Product Code	Size	Type	Pitch	Shank Dia.	Overall Length	Drill Dia.
TMG03	M3	M3 Gun Nose Tap HSS	0.5	3.15	48	2.5
TMG04	M4	M4 Gun Nose Tap HSS	0.7	4.00	53	3.3
TMG05	M5	M5 Gun Nose Tap HSS	0.8	5.00	58	4.2
TMG06	M6	M6 Gun Nose Tap HSS	1.0	6.30	66	5.0
TMG08	M8	M8 Gun Nose Tap HSS	1.25	8.00	72	6.8
TMG10	M10	M10 Gun Nose Tap HSS	1.5	10.00	80	8.5
TMG12	M12	M12 Gun Nose Tap HSS	1.75	9.00	89	10.2
TMG14	M14	M14 Gun Nose Tap HSS	2.0	11.20	95	12.0
TMG16	M16	M16 Gun Nose Tap HSS	2.0	12.50	102	14.0
TMG18	M18	M18 Gun Nose Tap HSS	2.5	14.00	112	15.5
TMG20	M20	M20 Gun Nose Tap HSS	2.5	14.00	112	17.5

Gun Taps - Imperial (BSW)

CUTTING TOOLS



- General purpose use
- Suitable for materials up to 1000 N/mm²
- Through holes
- Material: HSSE
- Depths up to approx. 3 x d₁

Product Code	Size	Type	Pitch	Shank Dia.	Overall Length	Drill Dia.
TWG08	1/8	1/8 Gun Nose Tap HSS	40.00	3.15	48	2.55
TWG10	5/32	5/32 Gun Nose Tap HSS	32.00	4.00	53	3.20
TWG12	3/16	3/16 Gun Nose Tap HSS	24.00	5.00	58	3.70
TWG16	1/4	1/4 Gun Nose Tap HSS	20.00	6.30	66	5.10
TWG20	5/16	5/16 Gun Nose Tap HSS	18.00	8.00	72	6.50
TWG24	3/8	3/8 Gun Nose Tap HSS	16.00	10.00	80	7.90
TWG32	1/2	1/2 Gun Nose Tap HSS	12.00	9.00	89	10.50
TWG40	5/8	5/8 Gun Nose Tap HSS	11.00	12.50	102	16.25
TWG48	3/4	3/4 Gun Nose Tap HSS	10.00	14.00	112	19.25