

TAPER



INTERMEDIATE



BOTTOMING



- General purpose use
- Suitable for materials up to 1000 N/mm²
- Through & blind holes
- Suitable for both hand and machine operations
- Material: HSS
- Depths up to approx. 1 x d₁

Product Code	Size	Type	Pitch	Shank Dia.	Overall Length	Drill Dia.
TMS03	M3	Metric Hand Tap Set HSS	0.5	3.15	48	2.50
TMS04	M4	Metric Hand Tap Set HSS	0.7	4.00	53	3.30
TMS05	M5	Metric Hand Tap Set HSS	0.8	5.00	58	4.20
TMS06	M6	Metric Hand Tap Set HSS	1.0	6.30	66	5.00
TMS08	M8	Metric Hand Tap Set HSS	1.25	8.00	72	6.80
TMS10	M10	Metric Hand Tap Set HSS	1.5	10.00	80	8.50
TMS12	M12	Metric Hand Tap Set HSS	1.75	9.00	89	10.20
TMS14	M14	Metric Hand Tap Set HSS	2.0	11.20	95	12.00
TMS16	M16	Metric Hand Tap Set HSS	2.0	12.50	102	14.00
TMS18	M18	Metric Hand Tap Set HSS	2.5	14.00	112	15.50
TMS20	M20	Metric Hand Tap Set HSS	2.5	14.00	112	17.50
TMS24	M24	Metric Hand Tap Set HSS	3.0	18.00	130	21.00

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Product Code	Size	Type	Pitch	Shank Dia.	Overall Length	Drill Dia.
TWS08	1/8	BSW Hand Tap Set HSS	40	3.15	48	2.55
TWS10	5/32	BSW Hand Tap Set HSS	32	4.00	53	3.20
TWS12	3/16	BSW Hand Tap Set HSS	24(WHIT)	5.00	58	3.70
TWS16	1/4	BSW Hand Tap Set HSS	20	6.30	66	5.10
TWS20	5/16	BSW Hand Tap Set HSS	18	8.00	72	6.50
TWS24	3/8	BSW Hand Tap Set HSS	16	10.00	80	7.90
TWS28	7/16	BSW Hand Tap Set HSS	14	8.00	85	9.30
TWS32	1/2	BSW Hand Tap Set HSS	12	9.00	89	10.50