SAFETY DATA SHEET



Alpha SP 68

Section 1. Identification

GHS product identifier	Alpha SP 68
Product code	456554-AU24
SDS no.	456554
Relevant identified uses of the	substance or mixture and uses advised against
Use of the substance/ mixture	Gear lubricant For specific application advice see appropriate Technical Data Sheet or consult our company representative.
Manufacturer	
Supplier	Castrol Australia Pty Ltd Level 17, 717 Bourke Street Docklands, Victoria 3008 ABN 87 008 459 407 www.castrol.com.au
	Tel: +61 (03) 9268 4111
EMERGENCY TELEPHONE NUMBER	+61 2801 44558 (or 1800 14 14 74 within Australia)
OTHER PRODUCT INFORMATION	Technical Advice Helpline Number: 1300 557 998

Section 2. Hazard(s) identification

Classification of the substance or mixture

Not classified.

GHS label elements	
Signal word	No signal word.
Hazard statements	No known significant effects or critical hazards.
Precautionary statements	
Prevention	Not applicable.
Response	Not applicable.
Storage	Not applicable.
Disposal	Not applicable.
Supplemental label elements	Not applicable.

Other hazards which do not Defatting to the skin. result in classification

Section 3. Composition and ingredient information

Mixture

Substance/mixture

Highly refined base oil (IP 346 DMSO extract < 3%). Proprietary performance additives.

Ingredient name	% (w/w)	CAS number
Distillates (petroleum), hydrotreated heavy paraffinic	≥30 - ≤60	64742-54-7
Distillates (petroleum), solvent-dewaxed heavy paraffinic	≥30 - ≤60	64742-65-0

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Section 3. Composition and ingredient information

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health and hence require reporting in this section.

The total concentration of ingredients in this product, reported or not in this section, is 100%.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Eyelids should be held away from the eyeball to ensure thorough rinsing. Check for and remove any contact lenses. Get medical attention.
Inhalation	If inhaled, remove to fresh air. Get medical attention if symptoms occur.
Skin contact	Wash skin thoroughly with soap and water or use recognised skin cleanser. Remove contaminated clothing and shoes. Wash clothing before reuse. Clean shoes thoroughly before reuse. Get medical attention if symptoms occur.
Ingestion	Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician	Treatment should in general be symptomatic and directed to relieving any effects.
Specific treatments	No specific treatment.
Protection of first-aiders	No action shall be taken involving any personal risk or without suitable training.

Section 5. Firefighting measures

Extinguishing media	
Suitable extinguishing media	In case of fire, use foam, dry chemical or carbon dioxide extinguisher or spray.
Unsuitable extinguishing media	Do not use water jet.
Specific hazards arising from the chemical	Swarf fires - Neat metal working oils may fume, thermally decompose or ignite if they come into contact with red hot swarf. To minimise the generation of red hot swarf ensure that a sufficient flow of oil is correctly directed to the cutting edge of the tool to flood it throughout cutting operations. As an additional precaution swarf should be regularly cleared from the immediate area to prevent the risk of fire. In a fire or if heated, a pressure increase will occur and the container may burst.
Hazardous thermal decomposition products	Combustion products may include the following: metal oxide/oxides carbon oxides (CO, CO₂) (carbon monoxide, carbon dioxide)
Special protective actions for fire-fighters	No action shall be taken involving any personal risk or without suitable training. Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire.
Special protective equipment for fire-fighters	Fire-fighters should wear positive pressure self-contained breathing apparatus (SCBA) and full turnout gear.

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Section 6. Accidental release measures

Personal precautions, protectiv	ve equipment and emergency procedures
For non-emergency personnel	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Put on appropriate personal protective equipment. Floors may be slippery; use care to avoid falling.
For emergency responders	If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and material for conta	inment and cleaning up
Small spill	Stop leak if without risk. Move containers from spill area. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor.

Section 7. Handling and storage

Precautions for safe handling

Protective measures	Put on appropriate personal protective equipment (see Section 8). Concentrations of mist, fumes and vapours in enclosed spaces may result in the formation of explosive atmospheres. Excessive splashing, agitation or heating must be avoided. During metal working, solid particles from workpieces or tools will contaminate the fluid and may cause abrasions of the skin. Where such abrasions result in a penetration of the skin, first aid treatment should be applied as soon as reasonably possible. The presence of certain metals in the workpiece or tool, such as chromium, cobalt and nickel, can contaminate the metalworking fluid, as can bacteria, and as a result may induce allergic and other skin reactions, especially if personal hygiene is inadequate.
Advice on general occupational hygiene	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Wash thoroughly after handling. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Store and use only in equipment/containers designed for use with this product. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.
Not suitable	Prolonged exposure to elevated temperature

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Control parameters

Occupational exposure limits

Ingredient name	Exposure limits	
Distillates (petroleum), hydrotreated heavy paraffinic	Safe Work Australia (Australia). [Oil mist, refined mineral] TWA: 5 mg/m ³ 8 hours. Issued/Revised: 5/1995 Form: Mist	
Distillates (petroleum), solvent-dewaxed heavy paraffinic	Safe Work Australia (Australia). [Oil mist, refined mineral] TWA: 5 mg/m ³ 8 hours. Issued/Revised: 5/1995 Form: Mist	

Biological exposure indices

No exposure indices known.

Appropriate engineering controls	All activities involving chemicals should be assessed for their risks to health, to ensure exposures are adequately controlled. Personal protective equipment should only be considered after other forms of control measures (e.g. engineering controls) have been suitably evaluated. Personal protective equipment should conform to appropriate standards, be suitable for use, be kept in good condition and properly maintained. Your supplier of personal protective equipment should be consulted for advice on selection and appropriate standards. For further information contact your national organisation for standards. Provide exhaust ventilation or other engineering controls to keep the relevant airborne concentrations below their respective occupational exposure limits. The final choice of protective equipment will depend upon a risk assessment. It is important to ensure that all items of personal protective equipment are compatible.
Environmental exposure controls	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures	
Hygiene measures	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	Safety glasses with side shields.
Skin protection	
Hand protection	Wear protective gloves if prolonged or repeated contact is likely. Wear chemical resistant gloves. Recommended: Nitrile gloves. The correct choice of protective gloves depends upon the chemicals being handled, the conditions of work and use, and the condition of the gloves (even the best chemically resistant glove will break down after repeated chemical exposures). Most gloves provide only a short time of protection before they must be discarded and replaced. Because specific work environments and material handling practices vary, safety procedures should be developed for each intended application. Gloves should therefore be chosen in consultation with the supplier/manufacturer and with a full assessment of the working conditions.

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Skin protection	 Use of protective clothing is good industrial practice. Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Cotton or polyester/cotton overalls will only provide protection against light superficial contamination that will not soak through to the skin. Overalls should be laundered on a regular basis. When the risk of skin exposure is high (e.g. when cleaning up spillages or if there is a risk of splashing) then chemical resistant aprons and/or impervious chemical suits and boots will be required.
Other skin protection	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	 In case of insufficient ventilation, wear suitable respiratory equipment. For protection against metal working fluids, respiratory protection that is classified as "resistant to oil" (class R) or oil proof (class P) should be selected where appropriate. Depending on the level of airborne contaminants, an air-purifying, half-mask respirator (with HEPA filter) including disposable (P- or R-series) (for oil mists less than 50mg/m3), or any powered, air-purifying respirator equipped with hood or helmet and HEPA filter (for oil mists less than 125 mg/m3). Where organic vapours are a potential hazard during metalworking operations, a combination particulate and organic vapour filter may be necessary. The correct choice of respiratory protection depends upon the chemicals being handled, the conditions of work and use, and the condition of the respiratory equipment. Safety procedures should be developed for each intended application. Respiratory protection equipment should therefore be chosen in consultation with the supplier/manufacturer and with a full assessment of the working conditions.
<u>Refer to standards:</u>	Respiratory protection:AS/NZS 1715 and AS/NZS 1716 Gloves:AS/NZS 2161.1 Eye protection:AS/NZS 1336 and AS/NZS 1337

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

<u>Appearance</u>	
Physical state	Liquid.
Colour	Amber. [Light]
Odour	Mild
Odour threshold	Not available.
рН	Not applicable.
Melting point	Not available.
Boiling point, initial boiling point, and boiling range	Not available.
Flash point	Open cup: >180°C (>356°F) [Cleveland ASTM D 92]
Evaporation rate	Not available.
	Not applicable. Based on - Physical state
Lower and upper explosion limit/flammability limit Vapour pressure	Not available.

Section 9. Physical and chemical properties

			Vapou	ır Press	ure at 20°C	Vap	our pres	sure at 50°C
	Ingi	redient name	mm Hg	kPa	Method	mm Hg	kPa	Method
		lates (petroleum), otreated heavy finic	<0.08	<0.011	ASTM D 5191			
		lates (petroleum), nt-dewaxed heavy finic	<0.08	<0.011	ASTM D 5191			
Relative vapour density	Not a	available.		•		•	•	
Relative density	Not a	available.						
Density	<100	0 kg/m³ (<1 g/ci	m³) at 15°	С				
Solubility(ies)								
Media		Result						
water	Not soluble							
Solubility in water	Not available.							
Partition coefficient: n- octanol/water	Not applicable.							
Auto-ignition temperature	Not available.							
Decomposition temperature	Not available.							
Viscosity	Kinematic: 68 mm²/s (68 cSt) at 40°C Kinematic: 8.53 mm²/s (8.53 cSt) at 100°C (ASTM D 445)							
Particle characteristics								
Median particle size	Not applicable.							
Section 10. Stability	y an	d reactivit	ty					

No specific test data available for this product. Refer to Conditions to avoid and Reactivity Incompatible materials for additional information. **Chemical stability** The product is stable. **Possibility of hazardous** Under normal conditions of storage and use, hazardous reactions will not occur. reactions Under normal conditions of storage and use, hazardous polymerisation will not occur. **Conditions to avoid** Avoid all possible sources of ignition (spark or flame). **Incompatible materials** Reactive or incompatible with the following materials: oxidising materials. **Hazardous decomposition** Under normal conditions of storage and use, hazardous decomposition products products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Information on likely routes of exposure	Routes of entry anticipated: Dermal, Inhalation, Eyes.
Potential acute health effects	
Eye contact	No known significant effects or critical hazards.
Inhalation	Vapour inhalation under ambient conditions is not normally a problem due to low vapour pressure.
Skin contact	Defatting to the skin. May cause skin dryness and irritation.
Ingestion	No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

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Section 11. Toxicological information

Eye contact	No specific data.
Inhalation	No specific data.
Skin contact	Adverse symptoms may include the following: irritation dryness cracking
Ingestion	No specific data.
Delayed and immediate effect	cts as well as chronic effects from short and long-term exposure
Eye contact	Potential risk of transient stinging or redness if accidental eye contact occurs.
Inhalation	Overexposure to the inhalation of airborne droplets or aerosols may cause irritation of the respiratory tract.
Skin contact	Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/ or dermatitis.
Ingestion	Ingestion of large quantities may cause nausea and diarrhoea.
General	No known significant effects or critical hazards.
Carcinogenicity	No known significant effects or critical hazards.
Mutagenicity	No known significant effects or critical hazards.
Teratogenicity	No known significant effects or critical hazards.
Developmental effects	No known significant effects or critical hazards.
Fertility effects	No known significant effects or critical hazards.

Section 12. Ecological information

Persistence and degradability

Expected to be biodegradable.

Bioaccumulative potential

This product is not expected to bioaccumulate through food chains in the environment.

<u>Mobility in soil</u>	
Soil/water partition coefficient (Koc)	Not available.
Mobility	Spillages may penetrate the soil causing ground water contamination.
Other ecological information	Spills may form a film on water surfaces causing physical damage to organisms. Oxygen transfer could also be impaired.

Section 13. Disposal considerations

Disposal methods	Significant quantities of was foul sewer but processed in and non-recyclable product this product, solutions and requirements of environme regional local authority requ Incineration or landfill shoul material and its container n	generation of waste should be avoided or minimised wherever possible. ficant quantities of waste product residues should not be disposed of via the sewer but processed in a suitable effluent treatment plant. Dispose of surplus non-recyclable products via a licensed waste disposal contractor. Disposal of roduct, solutions and any by-products should at all times comply with the rements of environmental protection and waste disposal legislation and any nal local authority requirements. Waste packaging should be recycled. eration or landfill should only be considered when recycling is not feasible. Thi rial and its container must be disposed of in a safe way. Empty containers or may retain some product residues. Avoid dispersal of spilt material and runot			
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Section 13. Disposal considerations

and contact with soil, waterways, drains and sewers.

Special Precautions for Landfill or Incineration

No additional special precautions identified.

Section 14. Transport information

	ADG	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-
Transport hazard class(es)	-	-	-
Packing group	-	-	-
Environmental hazards	No.	No.	No.
Additional information	-	-	-

Special precautions for user Not available.

Section 15. Regulatory information

Standard for the Uniform Scheduling of Medicines and Poisons

Not scheduled

Industrial Products - Labelling requirements for SUSMP do not apply to a poison that is packed and sold solely for industrial, laboratory or manufacturing use. However, this product is labelled in accordance with NOSHC National Code of Practice for labelling of workplace substances.

Model Work Health and Safety Regulations - Scheduled Substances

No listed substance

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

International lists National inventory

REACH Status	For the REACH status of this product please consult your company contact, as identified in Section 1.
Australia inventory (AIIC)	All components are listed or exempted.
Canada inventory	All components are listed or exempted.
China inventory (IECSC)	All components are listed or exempted.
Japan inventory (CSCL)	All components are listed or exempted.
Korea inventory (KECI)	All components are listed or exempted.

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Section 15. Regulatory information

Philippines inventory (PICCS)	All components are listed or exempted.
Taiwan Chemical Substances Inventory (TCSI)	All components are listed or exempted.
United States inventory (TSCA 8b)	All components are active or exempted.

Section 16. Any other relevant information

<u>History</u>	
Date of printing	8/16/2023
Date of issue/Date of revision	8/16/2023
Date of previous issue	8/15/2023
Version	6.02
Prepared by	Product Stewardship
Key to abbreviations	ADG = Australian Dangerous Goods ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) NOHSC = National Occupational Health and Safety Commission REACH = Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation [Regulation (EC) No. 1907/2006] STEL = Short term exposure limit SUSMP = Standard Uniform Schedule of Medicine and Poisons UN = United Nations TWA = Time weighted average VOC = Volatile Organic Compound SADT = Self-Accelerating Decomposition Temperature Varies = may contain one or more of the following 64741-88-4, 64741-89-5, 64741-95-3, 64741-96-4, 64742-01-4, 64742-44-5, 64742-45-6, 64742-52-5, 64742-63-6, 64742-54-7, 64742-55-8, 64742-56-9, 64742-57-0, 64742-58-1, 64742-62-7, 64742-63-8, 64742-65-0, 64742-70-7, 72623-85-9, 72623-86-0, 72623-87-1

Procedure used to derive the classification

Classification	Justification
Not classified.	

V Indicates information that has changed from previously issued version.

Notice to reader

All reasonably practicable steps have been taken to ensure this data sheet and the health, safety and environmental information contained in it is accurate as of the date specified below. No warranty or representation, express or implied is made as to the accuracy or completeness of the data and information in this data sheet.

The data and advice given apply when the product is sold for the stated application or applications. You should not use the product other than for the stated application or applications without seeking advice from BP Group.

It is the user's obligation to evaluate and use this product safely and to comply with all applicable laws and regulations. The BP Group shall not be responsible for any damage or injury resulting from use, other than the stated product use of the material, from any failure to adhere to recommendations, or from any hazards inherent in the nature of the

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Section 16. Any other relevant information

material. Purchasers of the product for supply to a third party for use at work, have a duty to take all necessary steps to ensure that any person handling or using the product is provided with the information in this sheet. Employers have a duty to tell employees and others who may be affected of any hazards described in this sheet and of any precautions that should be taken. You can contact the BP Group to ensure that this document is the most current available. Alteration of this document is strictly prohibited.

SAFETY DATA SHEET



Alpha SP 100

Section 1. Identification

GHS product identifier	Alpha SP 100		
Product code	456553-AU24		
SDS no.	456553		
Relevant identified uses of the	e substance or mixture and uses advised against		
Use of the substance/ mixture	Gear lubricant For specific application advice see appropriate Technical Data Sheet or consult our company representative.		
Manufacturer			
Supplier	Castrol Australia Pty Ltd Level 17, 717 Bourke Street Docklands, Victoria 3008 ABN 87 008 459 407 www.castrol.com.au		
	Tel: +61 (03) 9268 4111		
EMERGENCY TELEPHONE NUMBER	+61 2801 44558 (or 1800 14 14 74 within Australia)		
OTHER PRODUCT INFORMATION	Technical Advice Helpline Number: 1300 557 998		

Section 2. Hazard(s) identification

Classification of the	
substance or mixture	

Not classified.

substance or mixtur	e
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GHS label elements	
Signal word	No signal word.
Hazard statements	No known significant effects or critical hazards.
Precautionary statements	
Prevention	Not applicable.
Response	Not applicable.
Storage	Not applicable.
Disposal	Not applicable.
Supplemental label elements	Not applicable.

Other hazards which do not Defatting to the skin. result in classification

Section 3. Composition and ingredient information

Mixture

Substance/mixture

Highly refined base oil (IP 346 DMSO extract < 3%). Proprietary performance additives.

Ingredient name	% (w/w)	CAS number
Distillates (petroleum), hydrotreated heavy paraffinic	≥30 - ≤60	64742-54-7
Distillates (petroleum), solvent-dewaxed heavy paraffinic	≥30 - ≤60	64742-65-0

Product name Alph	ha SP 100			Product code	456553-AU24	Page: 1/10
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Section 3. Composition and ingredient information

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health and hence require reporting in this section.

The total concentration of ingredients in this product, reported or not in this section, is 100%.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Eyelids should be held away from the eyeball to ensure thorough rinsing. Check for and remove any contact lenses. Get medical attention.
Inhalation	If inhaled, remove to fresh air. Get medical attention if symptoms occur.
Skin contact	Wash skin thoroughly with soap and water or use recognised skin cleanser. Remove contaminated clothing and shoes. Wash clothing before reuse. Clean shoes thoroughly before reuse. Get medical attention if symptoms occur.
Ingestion	Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician	Treatment should in general be symptomatic and directed to relieving any effects.
Specific treatments	No specific treatment.
Protection of first-aiders	No action shall be taken involving any personal risk or without suitable training.

Section 5. Firefighting measures

Extinguishing media	
Suitable extinguishing media	In case of fire, use foam, dry chemical or carbon dioxide extinguisher or spray.
Unsuitable extinguishing media	Do not use water jet.
Specific hazards arising from the chemical	Swarf fires - Neat metal working oils may fume, thermally decompose or ignite if they come into contact with red hot swarf. To minimise the generation of red hot swarf ensure that a sufficient flow of oil is correctly directed to the cutting edge of the tool to flood it throughout cutting operations. As an additional precaution swarf should be regularly cleared from the immediate area to prevent the risk of fire. In a fire or if heated, a pressure increase will occur and the container may burst.
Hazardous thermal decomposition products	Combustion products may include the following: metal oxide/oxides carbon oxides (CO, CO₂) (carbon monoxide, carbon dioxide)
Special protective actions for fire-fighters	No action shall be taken involving any personal risk or without suitable training. Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire.
Special protective equipment for fire-fighters	Fire-fighters should wear positive pressure self-contained breathing apparatus (SCBA) and full turnout gear.

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Section 6. Accidental release measures

Personal precautions, protecti	ve equipment and emergency procedures			
For non-emergency personnel	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Put on appropriate personal protective equipment. Floors may be slippery; use care to avoid falling.			
For emergency responders	If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".			
Environmental precautions	Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).			
Methods and material for cont	ainment and cleaning up			
Small spill	Stop leak if without risk. Move containers from spill area. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.			
Large spill	Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor.			

Section 7. Handling and storage

Precautions for safe handling

Protective measures	Put on appropriate personal protective equipment (see Section 8). Concentrations of mist, fumes and vapours in enclosed spaces may result in the formation of explosive atmospheres. Excessive splashing, agitation or heating must be avoided. During metal working, solid particles from workpieces or tools will contaminate the fluid and may cause abrasions of the skin. Where such abrasions result in a penetration of the skin, first aid treatment should be applied as soon as reasonably possible. The presence of certain metals in the workpiece or tool, such as chromium, cobalt and nickel, can contaminate the metalworking fluid, as can bacteria, and as a result may induce allergic and other skin reactions, especially if personal hygiene is inadequate.
Advice on general occupational hygiene	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Wash thoroughly after handling. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Store and use only in equipment/containers designed for use with this product. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.
Not suitable	Prolonged exposure to elevated temperature

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	(Australia)		(ENGLISH)

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Distillates (petroleum), hydrotreated heavy paraffinic	Safe Work Australia (Australia). [Oil mist, refined mineral] TWA: 5 mg/m ³ 8 hours. Issued/Revised: 5/1995 Form: Mist
Distillates (petroleum), solvent-dewaxed heavy paraffinic	Safe Work Australia (Australia). [Oil mist, refined mineral] TWA: 5 mg/m ³ 8 hours. Issued/Revised: 5/1995 Form: Mist

Biological exposure indices

No exposure indices known.

Appropriate engineering controls	All activities involving chemicals should be assessed for their risks to health, to ensure exposures are adequately controlled. Personal protective equipment should only be considered after other forms of control measures (e.g. engineering controls) have been suitably evaluated. Personal protective equipment should conform to appropriate standards, be suitable for use, be kept in good condition and properly maintained. Your supplier of personal protective equipment should be consulted for advice on selection and appropriate standards. For further information contact your national organisation for standards. Provide exhaust ventilation or other engineering controls to keep the relevant airborne concentrations below their respective occupational exposure limits. The final choice of protective equipment will depend upon a risk assessment. It is important to ensure that all items of personal protective equipment are compatible.
Environmental exposure controls	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures	
Hygiene measures	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	Safety glasses with side shields.
Skin protection	
Hand protection	Wear protective gloves if prolonged or repeated contact is likely. Wear chemical resistant gloves. Recommended: Nitrile gloves. The correct choice of protective gloves depends upon the chemicals being handled, the conditions of work and use, and the condition of the gloves (even the best chemically resistant glove will break down after repeated chemical exposures). Most gloves provide only a short time of protection before they must be discarded and replaced. Because specific work environments and material handling practices vary, safety procedures should be developed for each intended application. Gloves should therefore be chosen in consultation with the supplier/manufacturer and with a full assessment of the working conditions.

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Skin protection	Use of protective clothing is good industrial practice. Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Cotton or polyester/cotton overalls will only provide protection against light superficial contamination that will not soak through to the skin. Overalls should be laundered on a regular basis. When the risk of skin exposure is high (e.g. when cleaning up spillages or if there is a risk of splashing) then chemical resistant aprons and/or impervious chemical suits and boots will be required.
Other skin protection	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	In case of insufficient ventilation, wear suitable respiratory equipment. For protection against metal working fluids, respiratory protection that is classified as "resistant to oil" (class R) or oil proof (class P) should be selected where appropriate. Depending on the level of airborne contaminants, an air-purifying, half- mask respirator (with HEPA filter) including disposable (P- or R-series) (for oil mists less than 50mg/m3), or any powered, air-purifying respirator equipped with hood or helmet and HEPA filter (for oil mists less than 125 mg/m3). Where organic vapours are a potential hazard during metalworking operations, a combination particulate and organic vapour filter may be necessary. The correct choice of respiratory protection depends upon the chemicals being handled, the conditions of work and use, and the condition of the respiratory equipment. Safety procedures should be developed for each intended application. Respiratory protection equipment should therefore be chosen in consultation with the supplier/manufacturer and with a full assessment of the working conditions.
<u>Refer to standards:</u>	Respiratory protection:AS/NZS 1715 and AS/NZS 1716 Gloves:AS/NZS 2161.1 Eye protection:AS/NZS 1336 and AS/NZS 1337

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

<u>Appearance</u>	
Physical state	Liquid.
Colour	Brown. [Light]
Odour	Mild
Odour threshold	Not available.
рН	Not applicable.
Melting point	Not available.
Boiling point, initial boiling point, and boiling range	Not available.
Flash point	Closed cup: 195°C (383°F) [Pensky-Martens ASTM D 93] Open cup: >200°C (>392°F) [Cleveland ASTM D 92]
Evaporation rate	Not available.
	Not applicable. Based on - Physical state
Lower and upper explosion limit/flammability limit	Not available.
Vapour pressure	

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Section 9. Physical and chemical properties

			Vapoι	Vapour Pressure at 20°C		Vapour pressure at 50°C		sure at 50°C
	Ing	redient name	mm Hg	kPa	Method	mm Hg	kPa	Method
		lates (petroleum), otreated heavy ffinic	<0.08	<0.011	ASTM D 5191			
		lates (petroleum), ent-dewaxed heavy ffinic	<0.08	<0.011	ASTM D 5191			
Relative vapour density	Not	available.		•		•		·
Relative density	Not	available.						
Density	<1000 kg/m³ (<1 g/cm³) at 15°C							
Solubility(ies)								
Media		Result						
water	Not soluble							
Solubility in water	Not available.							
Partition coefficient: n- octanol/water	Not applicable.							
Auto-ignition temperature	Not	available.						
Decomposition temperature	Not available.							
Viscosity	Kinematic: 100 mm²/s (100 cSt) at 40°C Kinematic: 11.1 mm²/s (11.1 cSt) at 100°C (ASTM D 445)							
Particle characteristics								
Median particle size	Not applicable.							
Section 10. Stabilit	y an	d reactivit	ty					

Reactivity	No specific test data available for this product. Refer to Conditions to avoid and Incompatible materials for additional information.	
Chemical stability	The product is stable.	
Possibility of hazardous reactions	Under normal conditions of storage and use, hazardous reactions will not occur. Under normal conditions of storage and use, hazardous polymerisation will not occur.	
Conditions to avoid	Avoid all possible sources of ignition (spark or flame).	
Incompatible materials	Reactive or incompatible with the following materials: oxidising materials.	
Hazardous decomposition products	Under normal conditions of storage and use, hazardous decomposition products should not be produced.	

Section 11. Toxicological information

Information on toxicological effects

Information on likely routes of exposure	Routes of entry anticipated: Dermal, Inhalation, Eyes.
Potential acute health effects	
Eye contact	No known significant effects or critical hazards.
Inhalation	Vapour inhalation under ambient conditions is not normally a problem due to low vapour pressure.
Skin contact	Defatting to the skin. May cause skin dryness and irritation.
Ingestion	No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

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Section 11. Toxicological information

Eye contact	No specific data.	
Inhalation	No specific data.	
Skin contact	Adverse symptoms may include the following: irritation dryness cracking	
Ingestion	No specific data.	
Delayed and immediate effect	cts as well as chronic effects from short and long-term exposure	
Eye contact	Potential risk of transient stinging or redness if accidental eye contact occurs.	
Inhalation	Overexposure to the inhalation of airborne droplets or aerosols may cause irritation of the respiratory tract.	
Skin contact	Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/ or dermatitis.	
Ingestion	Ingestion of large quantities may cause nausea and diarrhoea.	
General	No known significant effects or critical hazards.	
Carcinogenicity	No known significant effects or critical hazards.	
Mutagenicity	No known significant effects or critical hazards.	
Teratogenicity	No known significant effects or critical hazards.	
Developmental effects	No known significant effects or critical hazards.	
Fertility effects	No known significant effects or critical hazards.	

Section 12. Ecological information

Persistence and degradability

Expected to be biodegradable.

Bioaccumulative potential

This product is not expected to bioaccumulate through food chains in the environment.

<u>Mobility in soil</u>	
Soil/water partition coefficient (Koc)	Not available.
Mobility	Spillages may penetrate the soil causing ground water contamination.
Other ecological information	Spills may form a film on water surfaces causing physical damage to organisms. Oxygen transfer could also be impaired.

Section 13. Disposal considerations

Disposal methods	Significant quantities of foul sewer but process and non-recyclable pro this product, solutions a requirements of enviror regional local authority Incineration or landfill s material and its contain	The generation of waste should be avoided or minimised wherever possible. In gnificant quantities of waste product residues should not be disposed of via the al sewer but processed in a suitable effluent treatment plant. Dispose of surplus d non-recyclable products via a licensed waste disposal contractor. Disposal of s product, solutions and any by-products should at all times comply with the quirements of environmental protection and waste disposal legislation and any gional local authority requirements. Waste packaging should be recycled. cineration or landfill should only be considered when recycling is not feasible. The aterial and its container must be disposed of in a safe way. Empty containers or ers may retain some product residues. Avoid dispersal of spilt material and rund		sed of via the ose of surplus r. Disposal of ly with the tion and any ecycled. ot feasible. This r containers or
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Section 13. Disposal considerations

and contact with soil, waterways, drains and sewers.

Special Precautions for Landfill or Incineration

No additional special precautions identified.

Section 14. Transport information

	ADG	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-
Transport hazard class(es)	-	-	-
Packing group	-	-	-
Environmental hazards	No.	No.	No.
Additional information	-	-	-

Special precautions for user Not available.

Section 15. Regulatory information

Standard for the Uniform Scheduling of Medicines and Poisons

Not scheduled

Industrial Products - Labelling requirements for SUSMP do not apply to a poison that is packed and sold solely for industrial, laboratory or manufacturing use. However, this product is labelled in accordance with NOSHC National Code of Practice for labelling of workplace substances.

Model Work Health and Safety Regulations - Scheduled Substances

No listed substance

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

International lists National inventory

REACH Status	For the REACH status of this product please consult your company contac identified in Section 1.	
Australia inventory (AIIC)	All components are listed or exempted.	
Canada inventory	All components are listed or exempted.	
China inventory (IECSC)	All components are listed or exempted.	
Japan inventory (CSCL)	All components are listed or exempted.	
Korea inventory (KECI)	All components are listed or exempted.	

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Section 15. Regulatory information

Philippines inventory (PICCS)	All components are listed or exempted.
Taiwan Chemical Substances Inventory (TCSI)	All components are listed or exempted.
United States inventory (TSCA 8b)	All components are active or exempted.

Section 16. Any other relevant information

<u>History</u>	
Date of printing	8/16/2023
Date of issue/Date of revision	8/16/2023
Date of previous issue	8/15/2023
Version	5.02
Prepared by	Product Stewardship
Key to abbreviations	ADG = Australian Dangerous Goods ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) NOHSC = National Occupational Health and Safety Commission REACH = Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation [Regulation (EC) No. 1907/2006] STEL = Short term exposure limit SUSMP = Standard Uniform Schedule of Medicine and Poisons UN = United Nations TWA = Time weighted average VOC = Volatile Organic Compound SADT = Self-Accelerating Decomposition Temperature Varies = may contain one or more of the following 64741-88-4, 64741-89-5, 64741-95-3, 64741-96-4, 64742-01-4, 64742-44-5, 64742-45-6, 64742-52-5, 64742-53-6, 64742-54-7, 64742-55-8, 64742-56-9, 64742-57-0, 64742-58-1, 64742-62-7, 64742-63-8, 64742-65-0, 64742-70-7, 72623-85-9, 72623-86-0, 72623-87-1

Procedure used to derive the classification

Classification	Justification	
Not classified.		

V Indicates information that has changed from previously issued version.

Notice to reader

All reasonably practicable steps have been taken to ensure this data sheet and the health, safety and environmental information contained in it is accurate as of the date specified below. No warranty or representation, express or implied is made as to the accuracy or completeness of the data and information in this data sheet.

The data and advice given apply when the product is sold for the stated application or applications. You should not use the product other than for the stated application or applications without seeking advice from BP Group.

It is the user's obligation to evaluate and use this product safely and to comply with all applicable laws and regulations. The BP Group shall not be responsible for any damage or injury resulting from use, other than the stated product use of the material, from any failure to adhere to recommendations, or from any hazards inherent in the nature of the

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Section 16. Any other relevant information

material. Purchasers of the product for supply to a third party for use at work, have a duty to take all necessary steps to ensure that any person handling or using the product is provided with the information in this sheet. Employers have a duty to tell employees and others who may be affected of any hazards described in this sheet and of any precautions that should be taken. You can contact the BP Group to ensure that this document is the most current available. Alteration of this document is strictly prohibited.

SAFETY DATA SHEET



Alpha SP 150

Section 1. Identification

GHS product identifier	Alpha SP 150
Product code	456555-AU24
SDS no.	456555
Relevant identified uses of the	substance or mixture and uses advised against
Use of the substance/ mixture	Gear lubricant. For specific application advice see appropriate Technical Data Sheet or consult our company representative.
Manufacturer	
Supplier	Castrol Australia Pty Ltd Level 17, 717 Bourke Street Docklands, Victoria 3008 ABN 87 008 459 407 www.castrol.com.au
	Tel: +61 (03) 9268 4111
EMERGENCY TELEPHONE NUMBER	+61 2801 44558 (or 1800 14 14 74 within Australia)
OTHER PRODUCT INFORMATION	Technical Advice Helpline Number: 1300 557 998

Section 2. Hazard(s) identification

Classification of the substance or mixture

Not classified.

GHS label elements	
Signal word	No signal word.
Hazard statements	No known significant effects or critical hazards.
Precautionary statements	
Prevention	Not applicable.
Response	Not applicable.
Storage	Not applicable.
Disposal	Not applicable.
Supplemental label elements	Not applicable.

Other hazards which do not Defatting to the skin. result in classification

Section 3. Composition and ingredient information

Substance/mixture

Highly refined base oil (IP 346 DMSO extract < 3%). Proprietary performance additives.

Mixture

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Section 3. Composition and ingredient information

occupient of composition and mgreatent	mormation	
Ingredient name	% (w/w)	CAS number
Distillates (petroleum), hydrotreated heavy paraffinic	≥30 - ≤60	64742-54-7
Distillates (petroleum), solvent-dewaxed heavy paraffinic	≥30 - ≤60	64742-65-0
Residual oils (petroleum), solvent-dewaxed	≥10 - ≤30	64742-62-7
Residual oils (petroleum), hydrotreated	≥10 - ≤30	64742-57-0

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health and hence require reporting in this section.

The total concentration of ingredients in this product, reported or not in this section, is 100%.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessar	r <u>y first aid measures</u>
Eye contact	In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Eyelids should be held away from the eyeball to ensure thorough rinsing. Check for and remove any contact lenses. Get medical attention.
Inhalation	If inhaled, remove to fresh air. Get medical attention if symptoms occur.
Skin contact	Wash skin thoroughly with soap and water or use recognised skin cleanser. Remove contaminated clothing and shoes. Wash clothing before reuse. Clean shoes thoroughly before reuse. Get medical attention if symptoms occur.
Ingestion	Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

Indication of immediate medical attention and special treatment needed, if necessary				
Notes to physician	Treatment should in general be symptomatic and directed to relieving any effects.			
Specific treatments	No specific treatment.			
Protection of first-aiders	No action shall be taken involving any personal risk or without suitable training.			

Section 5. Firefighting measures

Extinguishing media	
Suitable extinguishing media	In case of fire, use foam, dry chemical or carbon dioxide extinguisher or spray.
Unsuitable extinguishing media	Do not use water jet.
Specific hazards arising from the chemical	Swarf fires - Neat metal working oils may fume, thermally decompose or ignite if they come into contact with red hot swarf. To minimise the generation of red hot swarf ensure that a sufficient flow of oil is correctly directed to the cutting edge of the tool to flood it throughout cutting operations. As an additional precaution swarf should be regularly cleared from the immediate area to prevent the risk of fire. In a fire or if heated, a pressure increase will occur and the container may burst.
Hazardous thermal decomposition products	Combustion products may include the following: metal oxide/oxides carbon oxides (CO, CO₂) (carbon monoxide, carbon dioxide)

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Section 5. Firefighting measures

Special protective actions for fire-fighters	No action shall be taken involving any personal risk or without suitable training. Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire.
Special protective	Fire-fighters should wear positive pressure self-contained breathing apparatus (SCBA) and full turnout gear.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures For non-emergency No action shall be taken involving any personal risk or without suitable training. personnel Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Put on appropriate personal protective equipment. Floors may be slippery; use care to avoid falling. If specialised clothing is required to deal with the spillage, take note of any For emergency responders information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel". **Environmental precautions** Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Methods and material for containment and cleaning up Small spill Stop leak if without risk. Move containers from spill area. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor.

Section 7. Handling and storage

Precautions for safe handling	1			
Protective measures	of mist, fumes and v explosive atmospher During metal working fluid and may cause penetration of the sk possible. The preser cobalt and nickel, ca	ersonal protective equipment apours in enclosed spaces ma res. Excessive splashing, agit g, solid particles from workpied abrasions of the skin. Where in, first aid treatment should b nee of certain metals in the wo in contaminate the metalworkin lergic and other skin reactions	ay result in the for ation or heating m ces or tools will co such abrasions ro e applied as soon rkpiece or tool, su ng fluid, as can ba	mation of nust be avoided. ontaminate the esult in a as reasonably uch as chromium, acteria, and as a
Advice on general occupational hygiene	handled, stored and contaminated clothir	smoking should be prohibited processed. Wash thoroughly ng and protective equipment be Iditional information on hygiene	after handling. R efore entering eat	emove
Conditions for safe storage, including any incompatibilities	from direct sunlight i materials (see Section sealed until ready for use with this product and kept upright to p	with local regulations. Store in n a dry, cool and well-ventilate on 10) and food and drink. Ke r use. Store and use only in er t. Containers that have been o prevent leakage. Do not store nent to avoid environmental co	d area, away fron ep container tight quipment/containe ppened must be c in unlabelled cont	n incompatible ly closed and ers designed for arefully resealed
Not suitable	Prolonged exposure	to elevated temperature		
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Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Distillates (petroleum), hydrotreated heavy paraffinic	Safe Work Australia (Australia). [Oil mist, refined mineral] TWA: 5 mg/m ³ 8 hours. Issued/Revised: 5/1995 Form: Mist
Distillates (petroleum), solvent-dewaxed heavy paraffinic	Safe Work Australia (Australia). [Oil mist, refined mineral] TWA: 5 mg/m ³ 8 hours. Issued/Revised: 5/1995 Form: Mist
Residual oils (petroleum), solvent-dewaxed	Safe Work Australia (Australia). [Oil mist, refined mineral] TWA: 5 mg/m ³ 8 hours. Issued/Revised: 5/1995 Form: Mist
Residual oils (petroleum), hydrotreated	Safe Work Australia (Australia). [Oil mist, refined mineral] TWA: 5 mg/m ³ 8 hours. Issued/Revised: 5/1995 Form: Mist

Biological exposure indices

No exposure indices known.

Appropriate engineering controls	All activities involving chemicals should be assessed for their risks to health, to ensure exposures are adequately controlled. Personal protective equipment should only be considered after other forms of control measures (e.g. engineering controls) have been suitably evaluated. Personal protective equipment should conform to appropriate standards, be suitable for use, be kept in good condition and properly maintained. Your supplier of personal protective equipment should be consulted for advice on selection and appropriate standards. For further information contact your national organisation for standards. Provide exhaust ventilation or other engineering controls to keep the relevant airborne concentrations below their respective occupational exposure limits. The final choice of protective equipment will depend upon a risk assessment. It is important to ensure that all items of personal protective equipment are compatible.
Environmental exposure controls	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures	
Hygiene measures	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	Safety glasses with side shields.
Skin protection	

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	• •
Hand protection	Wear protective gloves if prolonged or repeated contact is likely. Wear chemical resistant gloves. Recommended: Nitrile gloves. The correct choice of protective gloves depends upon the chemicals being handled, the conditions of work and use, and the condition of the gloves (even the best chemically resistant glove will break down after repeated chemical exposures). Most gloves provide only a short time of protection before they must be discarded and replaced. Because specific work environments and material handling practices vary, safety procedures should be developed for each intended application. Gloves should therefore be chosen in consultation with the supplier/manufacturer and with a full assessment of the working conditions.
Skin protection	Use of protective clothing is good industrial practice. Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Cotton or polyester/cotton overalls will only provide protection against light superficial contamination that will not soak through to the skin. Overalls should be laundered on a regular basis. When the risk of skin exposure is high (e.g. when cleaning up spillages or if there is a risk of splashing) then chemical resistant aprons and/or impervious chemical suits and boots will be required.
Other skin protection	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	In case of insufficient ventilation, wear suitable respiratory equipment. For protection against metal working fluids, respiratory protection that is classified as "resistant to oil" (class R) or oil proof (class P) should be selected where appropriate. Depending on the level of airborne contaminants, an air-purifying, half- mask respirator (with HEPA filter) including disposable (P- or R-series) (for oil mists less than 50mg/m3), or any powered, air-purifying respirator equipped with hood or helmet and HEPA filter (for oil mists less than 125 mg/m3). Where organic vapours are a potential hazard during metalworking operations, a combination particulate and organic vapour filter may be necessary. The correct choice of respiratory protection depends upon the chemicals being handled, the conditions of work and use, and the condition of the respiratory equipment. Safety procedures should be developed for each intended application. Respiratory protection equipment should therefore be chosen in consultation with the supplier/manufacturer and with a full assessment of the working conditions.
<u>Refer to standards:</u>	Respiratory protection:AS/NZS 1715 and AS/NZS 1716 Gloves:AS/NZS 2161.1 Eye protection:AS/NZS 1336 and AS/NZS 1337

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

<u>Appearance</u>	
Physical state	Liquid.
Colour	Amber. [Light]
Odour	Mild
Odour threshold	Not available.
рН	Not applicable.
Melting point	Not available.
Boiling point, initial boiling point, and boiling range	Not available.
Flash point	Open cup: >200°C (>392°F) [Cleveland ASTM D 92]
Evaporation rate	Not available.
	Not applicable. Based on - Physical state

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Section 9. Physical and chemical properties

Lower and upper explosion limit/flammability limit

Not	available.
1101	avanabio.

limit/f	lammability	[,] limit
Vapou	ır pressure	

	Vapour Pressure at 20°C			Vapour pressure at 50°C		
Ingredient name	mm Hg	kPa	Method	mm Hg	kPa	Method
Distillates (petroleum), hydrotreated heavy paraffinic	<0.08	<0.011	ASTM D 5191			
Distillates (petroleum), solvent-dewaxed heavy paraffinic	<0.08	<0.011	ASTM D 5191			
Residual oils (petroleum), solvent- dewaxed	<0.08	<0.011	ASTM D 5191			
Residual oils (petroleum), hydrotreated	<0.08	<0.011	ASTM D 5191			

Relative vapour density

Not available.

Not available.

<1000 kg/m³ (<1 g/cm³) at 15°C

Solubility(ies)

Density

Relative density

	Media		Result
	water		Not soluble
S	olubility in water	Not	available.
	artition coefficient: n- ctanol/water	Not	applicable.
Α	uto-ignition temperature	Not	available.
D	ecomposition temperature	Not	available.
Vi	iscosity		matic: 150 mm²/s (150 cSt) at 40°C matic: 14.8 mm²/s (14.8 cSt) at 100°C (ASTM D 445)
Pa	article characteristics		

Median particle size

Not applicable.

Section 10. Stability and reactivity

Reactivity	No specific test data available for this product. Refer to Conditions to avoid and Incompatible materials for additional information.
Chemical stability	The product is stable.
Possibility of hazardous reactions	Under normal conditions of storage and use, hazardous reactions will not occur. Under normal conditions of storage and use, hazardous polymerisation will not occur.
Conditions to avoid	Avoid all possible sources of ignition (spark or flame).
Incompatible materials	Reactive or incompatible with the following materials: oxidising materials.
Hazardous decomposition products	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Information on likely routes Routes of entry anticipated: Dermal, Inhalation, Eyes. of exposure				
Potential acute health effects				
Eye contact	No known signifi	cant effects or critical hazards.		
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Section 11. Toxicological information

Inhalation	Vapour inhalation under ambient conditions is not normally a problem due to low vapour pressure.
Skin contact	Defatting to the skin. May cause skin dryness and irritation.
Ingestion	No known significant effects or critical hazards.
Symptoms related to the phy	vsical, chemical and toxicological characteristics
Eye contact	No specific data.
Inhalation	No specific data.
Skin contact	Adverse symptoms may include the following: irritation dryness cracking
Ingestion	No specific data.
Delayed and immediate effect	cts as well as chronic effects from short and long-term exposure
Eye contact	Potential risk of transient stinging or redness if accidental eye contact occurs.
Inhalation	Overexposure to the inhalation of airborne droplets or aerosols may cause irritation of the respiratory tract.
Skin contact	Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/ or dermatitis.
Ingestion	Ingestion of large quantities may cause nausea and diarrhoea.
General	No known significant effects or critical hazards.
Carcinogenicity	No known significant effects or critical hazards.
Mutagenicity	No known significant effects or critical hazards.
Teratogenicity	No known significant effects or critical hazards.
Developmental effects	No known significant effects or critical hazards.
Fertility effects	No known significant effects or critical hazards.

Section 12. Ecological information

Persistence and degradability

Expected to be biodegradable.

Bioaccumulative potential

This product is not expected to bioaccumulate through food chains in the environment.

<u>Mobility in soil</u>	
Soil/water partition coefficient (Koc)	Not available.
Mobility	Spillages may penetrate the soil causing ground water contamination.
Other ecological information	Spills may form a film on water surfaces causing physical damage to organisms. Oxygen transfer could also be impaired.

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Section 13. Disposal considerations

Disposal methods	The generation of waste should be avoided or minimised wherever possible. Significant quantities of waste product residues should not be disposed of via the foul sewer but processed in a suitable effluent treatment plant. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.
Special Precautions for	No additional special precautions identified.

Landfill or Incineration

Section 14. Transport information

	ADG	IMDG	ΙΑΤΑ
UN number	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-
Transport hazard class(es)	-	-	-
Packing group	-	-	-
Environmental hazards	No.	No.	No.
Additional information	-	-	-

Not available. Special precautions for user

Section 15. Regulatory information

Standard for the Uniform Scheduling of Medicines and Poisons

Not scheduled

Industrial Products - Labelling requirements for SUSMP do not apply to a poison that is packed and sold solely for industrial, laboratory or manufacturing use. However, this product is labelled in accordance with NOSHC National Code of Practice for labelling of workplace substances.

Model Work Health and Safety Regulations - Scheduled Substances

No listed substance

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

International lists

Product name Alpha SP 150

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Section 15. Regulatory information

National inventory REACH Status For the REACH status of this product please consult your company contact, as identified in Section 1. Australia inventory (AIIC) All components are listed or exempted. **Canada inventory** All components are listed or exempted. China inventory (IECSC) All components are listed or exempted. Japan inventory (CSCL) All components are listed or exempted. Korea inventory (KECI) All components are listed or exempted. **Philippines inventory** All components are listed or exempted. (PICCS) **Taiwan Chemical** All components are listed or exempted. **Substances Inventory** (TCSI) **United States inventory** All components are active or exempted. (TSCA 8b)

Section 16. Any other relevant information

<u>History</u>	
Date of printing	8/16/2023
Date of issue/Date of revision	8/16/2023
Date of previous issue	8/15/2023
Version	6.02
Prepared by	Product Stewardship
Key to abbreviations	ADG = Australian Dangerous Goods ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) NOHSC = National Occupational Health and Safety Commission REACH = Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation [Regulation (EC) No. 1907/2006] STEL = Short term exposure limit SUSMP = Standard Uniform Schedule of Medicine and Poisons UN = United Nations TWA = Time weighted average VOC = Volatile Organic Compound SADT = Self-Accelerating Decomposition Temperature Varies = may contain one or more of the following 64741-88-4, 64741-89-5, 64741-95-3, 64741-96-4, 64742-01-4, 64742-44-5, 64742-45-6, 64742-52-5, 64742-53-6, 64742-54-7, 64742-65-0, 64742-56-9, 64742-57-0, 64742-58-1, 64742-62-7, 64742-63-8, 64742-65-0, 64742-70-7, 72623-85-9, 72623-86-0, 72623-87-1

Procedure used to derive the classification

Classification	Justification	
Not classified.		

Indicates information that has changed from previously issued version.

Notice to reader

Product name	Alpha SP 150		Product code	456555-AU24	Page: 9/10
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			(Australia)		(ENGLISH)

Section 16. Any other relevant information

All reasonably practicable steps have been taken to ensure this data sheet and the health, safety and environmental information contained in it is accurate as of the date specified below. No warranty or representation, express or implied is made as to the accuracy or completeness of the data and information in this data sheet.

The data and advice given apply when the product is sold for the stated application or applications. You should not use the product other than for the stated application or applications without seeking advice from BP Group.

It is the user's obligation to evaluate and use this product safely and to comply with all applicable laws and regulations. The BP Group shall not be responsible for any damage or injury resulting from use, other than the stated product use of the material, from any failure to adhere to recommendations, or from any hazards inherent in the nature of the material. Purchasers of the product for supply to a third party for use at work, have a duty to take all necessary steps to ensure that any person handling or using the product is provided with the information in this sheet. Employers have a duty to tell employees and others who may be affected of any hazards described in this sheet and of any precautions that should be taken. You can contact the BP Group to ensure that this document is the most current available. Alteration of this document is strictly prohibited.

SAFETY DATA SHEET



Alpha SP 220

Section 1. Identification

GHS product identifier	Alpha SP 220
Product code	456556-AU22
SDS no.	456556
Relevant identified uses of the	e substance or mixture and uses advised against
Use of the substance/ mixture	Gear lubricant For specific application advice see appropriate Technical Data Sheet or consult our company representative.
Manufacturer	
Supplier	Castrol Australia Pty Ltd Level 17, 717 Bourke Street Docklands, Victoria 3008 ABN 87 008 459 407 www.castrol.com.au
	Tel: +61 (03) 9268 4111
EMERGENCY TELEPHONE NUMBER	+61 2801 44558 (or 1800 14 14 74 within Australia)
OTHER PRODUCT INFORMATION	Technical Advice Helpline Number: 1300 557 998

Section 2. Hazard(s) identification

Classification of the substance or mixture

Not classified.

GHS label elements	
Signal word	No signal word.
Hazard statements	No known significant effects or critical hazards.
Precautionary statements	
Prevention	Not applicable.
Response	Not applicable.
Storage	Not applicable.
Disposal	Not applicable.
Supplemental label elements	Not applicable.

Other hazards which do not Defatting to the skin. result in classification

Section 3. Composition and ingredient information

Substance/mixture

Highly refined base oil (IP 346 DMSO extract < 3%). Proprietary performance additives.

Mixture

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Section 3. Composition and ingredient information

Ingredient name	% (w/w)	CAS number		
Distillates (petroleum), hydrotreated heavy paraffinic	≥10 - ≤30	64742-54-7		
Distillates (petroleum), solvent-dewaxed heavy paraffinic	≥10 - ≤30	64742-65-0		
Residual oils (petroleum), solvent-dewaxed	≥10 - ≤30	64742-62-7		
Residual oils (petroleum), hydrotreated	≥10 - ≤30	64742-57-0		

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health and hence require reporting in this section.

The total concentration of ingredients in this product, reported or not in this section, is 100%.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessar	r <u>y first aid measures</u>
Eye contact	In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Eyelids should be held away from the eyeball to ensure thorough rinsing. Check for and remove any contact lenses. Get medical attention.
Inhalation	If inhaled, remove to fresh air. Get medical attention if symptoms occur.
Skin contact	Wash skin thoroughly with soap and water or use recognised skin cleanser. Remove contaminated clothing and shoes. Wash clothing before reuse. Clean shoes thoroughly before reuse. Get medical attention if symptoms occur.
Ingestion	Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

Indication of immediate medical attention and special treatment needed, if necessary		
Notes to physician	Treatment should in general be symptomatic and directed to relieving any effects.	
Specific treatments	No specific treatment.	
Protection of first-aiders	No action shall be taken involving any personal risk or without suitable training.	

Section 5. Firefighting measures

Extinguishing media	
Suitable extinguishing media	In case of fire, use foam, dry chemical or carbon dioxide extinguisher or spray.
Unsuitable extinguishing media	Do not use water jet.
Specific hazards arising from the chemical	Swarf fires - Neat metal working oils may fume, thermally decompose or ignite if they come into contact with red hot swarf. To minimise the generation of red hot swarf ensure that a sufficient flow of oil is correctly directed to the cutting edge of the tool to flood it throughout cutting operations. As an additional precaution swarf should be regularly cleared from the immediate area to prevent the risk of fire. In a fire or if heated, a pressure increase will occur and the container may burst.
Hazardous thermal decomposition products	Combustion products may include the following: metal oxide/oxides carbon oxides (CO, CO₂) (carbon monoxide, carbon dioxide)

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Section 5. Firefighting measures

Special protective actions for fire-fighters	No action shall be taken involving any personal risk or without suitable training. Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire.
Special protective	Fire-fighters should wear positive pressure self-contained breathing apparatus (SCBA) and full turnout gear.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures For non-emergency No action shall be taken involving any personal risk or without suitable training. personnel Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Put on appropriate personal protective equipment. Floors may be slippery; use care to avoid falling. If specialised clothing is required to deal with the spillage, take note of any For emergency responders information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel". **Environmental precautions** Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Methods and material for containment and cleaning up Small spill Stop leak if without risk. Move containers from spill area. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor.

Section 7. Handling and storage

Precautions for safe handling				
Protective measures	Put on appropriate personal protective equipment (see Section 8). Concentrations of mist, fumes and vapours in enclosed spaces may result in the formation of explosive atmospheres. Excessive splashing, agitation or heating must be avoided. During metal working, solid particles from workpieces or tools will contaminate the fluid and may cause abrasions of the skin. Where such abrasions result in a penetration of the skin, first aid treatment should be applied as soon as reasonably possible. The presence of certain metals in the workpiece or tool, such as chromium, cobalt and nickel, can contaminate the metalworking fluid, as can bacteria, and as a result may induce allergic and other skin reactions, especially if personal hygiene is inadequate.			
Advice on general occupational hygiene	handled, stored and pro contaminated clothing a	noking should be prohibited ocessed. Wash thoroughly and protective equipment be ional information on hygiene	after handling. Re	emove
Conditions for safe storage, including any incompatibilities	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Store and use only in equipment/containers designed for use with this product. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.			
Not suitable	Prolonged exposure to	elevated temperature		
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Control parameters

Occupational exposure limits

Ingredient name	Exposure limits		
Distillates (petroleum), hydrotreated heavy paraffinic	Safe Work Australia (Australia). [Oil mist, refined mineral] TWA: 5 mg/m ³ 8 hours. Issued/Revised: 5/1995 Form: Mist		
Distillates (petroleum), solvent-dewaxed heavy paraffinic	Safe Work Australia (Australia). [Oil mist, refined mineral] TWA: 5 mg/m ³ 8 hours. Issued/Revised: 5/1995 Form: Mist		
Residual oils (petroleum), solvent-dewaxed	Safe Work Australia (Australia). [Oil mist, refined mineral] TWA: 5 mg/m ³ 8 hours. Issued/Revised: 5/1995 Form: Mist		
Residual oils (petroleum), hydrotreated	Safe Work Australia (Australia). [Oil mist, refined mineral] TWA: 5 mg/m ³ 8 hours. Issued/Revised: 5/1995 Form: Mist		

Biological exposure indices

No exposure indices known.

Appropriate engineering controls	All activities involving chemicals should be assessed for their risks to health, to ensure exposures are adequately controlled. Personal protective equipment should only be considered after other forms of control measures (e.g. engineering controls) have been suitably evaluated. Personal protective equipment should conform to appropriate standards, be suitable for use, be kept in good condition and properly maintained. Your supplier of personal protective equipment should be consulted for advice on selection and appropriate standards. For further information contact your national organisation for standards. Provide exhaust ventilation or other engineering controls to keep the relevant airborne concentrations below their respective occupational exposure limits. The final choice of protective equipment will depend upon a risk assessment. It is important to ensure that all items of personal protective equipment are compatible.
Environmental exposure controls	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures	
Hygiene measures	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	Safety glasses with side shields.
Skin protection	

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	• •
Hand protection	Wear protective gloves if prolonged or repeated contact is likely. Wear chemical resistant gloves. Recommended: Nitrile gloves. The correct choice of protective gloves depends upon the chemicals being handled, the conditions of work and use, and the condition of the gloves (even the best chemically resistant glove will break down after repeated chemical exposures). Most gloves provide only a short time of protection before they must be discarded and replaced. Because specific work environments and material handling practices vary, safety procedures should be developed for each intended application. Gloves should therefore be chosen in consultation with the supplier/manufacturer and with a full assessment of the working conditions.
Skin protection	Use of protective clothing is good industrial practice. Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Cotton or polyester/cotton overalls will only provide protection against light superficial contamination that will not soak through to the skin. Overalls should be laundered on a regular basis. When the risk of skin exposure is high (e.g. when cleaning up spillages or if there is a risk of splashing) then chemical resistant aprons and/or impervious chemical suits and boots will be required.
Other skin protection	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	In case of insufficient ventilation, wear suitable respiratory equipment. For protection against metal working fluids, respiratory protection that is classified as "resistant to oil" (class R) or oil proof (class P) should be selected where appropriate. Depending on the level of airborne contaminants, an air-purifying, half- mask respirator (with HEPA filter) including disposable (P- or R-series) (for oil mists less than 50mg/m3), or any powered, air-purifying respirator equipped with hood or helmet and HEPA filter (for oil mists less than 125 mg/m3). Where organic vapours are a potential hazard during metalworking operations, a combination particulate and organic vapour filter may be necessary. The correct choice of respiratory protection depends upon the chemicals being handled, the conditions of work and use, and the condition of the respiratory equipment. Safety procedures should be developed for each intended application. Respiratory protection equipment should therefore be chosen in consultation with the supplier/manufacturer and with a full assessment of the working conditions.
<u>Refer to standards:</u>	Respiratory protection:AS/NZS 1715 and AS/NZS 1716 Gloves:AS/NZS 2161.1 Eye protection:AS/NZS 1336 and AS/NZS 1337

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

<u>Appearance</u>	
Physical state	Liquid.
Colour	Yellow. [Light]
Odour	Not available.
Odour threshold	Not available.
рН	Not applicable.
Melting point	Not available.
Boiling point, initial boiling point, and boiling range	Not available.
Flash point	Open cup: >200°C (>392°F) [Cleveland ASTM D 92]
Evaporation rate	Not available.
	Not applicable. Based on - Physical state

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Section 9. Physical and chemical properties

Lower and upper explosionNot available.limit/flammability limit

Vapour pressure

	Vapour Pressure at 20°C			Vapour pressure at 50°C		
Ingredient name	mm Hg	kPa	Method	mm Hg	kPa	Method
Distillates (petroleum), hydrotreated heavy paraffinic	<0.08	<0.011	ASTM D 5191			
Distillates (petroleum), solvent-dewaxed heavy paraffinic	<0.08	<0.011	ASTM D 5191			
Residual oils (petroleum), solvent- dewaxed	<0.08	<0.011	ASTM D 5191			
Residual oils (petroleum), hydrotreated	<0.08	<0.011	ASTM D 5191			

Relative vapour density Relative density

Not available.

<1000 kg/m³ (<1 g/cm³) at 15°C

Solubility(ies)

Density

	Media		Result		
	water		Not soluble		
Solubility in water Not		Not	available.		
Partition coefficient: n- Not octanol/water		Not	applicable.		
Auto-ignition temperature Not		Not	available.		
Decomposition temperature Not		Not	t available.		
			nematic: 220 mm²/s (220 cSt) at 40°C nematic: 18.7 mm²/s (18.7 cSt) at 100°C (ASTM D 445)		
Pa	article characteristics				

Median particle size

Not applicable.

Section 10. Stability and reactivity

Reactivity	No specific test data available for this product. Refer to Conditions to avoid an Incompatible materials for additional information.				
Chemical stability	The product is stable.				
Possibility of hazardous reactions	Under normal conditions of storage and use, hazardous reactions will not occur. Under normal conditions of storage and use, hazardous polymerisation will not occur.				
Conditions to avoid	Avoid all possible sources of ignition (spark or flame).				
Incompatible materials	Reactive or incompatible with the following materials: oxidising materials.				
Hazardous decomposition products	Under normal conditions of storage and use, hazardous decomposition products should not be produced.				

Section 11. Toxicological information

Information on toxicological effects

Information on likely routes of exposure	Routes of entry anticipated: Dermal, Inhalation, Eyes.					
Potential acute health effects						
Eye contact	No known significant effe	ects or critical hazards.				
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		(Australia)		(ENGLISH)		

Section 11. Toxicological information

Inhalation	Vapour inhalation under ambient conditions is not normally a problem due to low vapour pressure.
Skin contact	Defatting to the skin. May cause skin dryness and irritation.
Ingestion	No known significant effects or critical hazards.
Symptoms related to the phy	vsical, chemical and toxicological characteristics
Eye contact	No specific data.
Inhalation	No specific data.
Skin contact	Adverse symptoms may include the following: irritation dryness cracking
Ingestion	No specific data.
Delayed and immediate effect	cts as well as chronic effects from short and long-term exposure
Eye contact	Potential risk of transient stinging or redness if accidental eye contact occurs.
Inhalation	Overexposure to the inhalation of airborne droplets or aerosols may cause irritation of the respiratory tract.
Skin contact	Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/ or dermatitis.
Ingestion	Ingestion of large quantities may cause nausea and diarrhoea.
General	No known significant effects or critical hazards.
Carcinogenicity	No known significant effects or critical hazards.
Mutagenicity	No known significant effects or critical hazards.
Teratogenicity	No known significant effects or critical hazards.
Developmental effects	No known significant effects or critical hazards.
Fertility effects	No known significant effects or critical hazards.

Section 12. Ecological information

Persistence and degradability

Expected to be biodegradable.

Bioaccumulative potential

This product is not expected to bioaccumulate through food chains in the environment.

<u>Mobility in soil</u>	
Soil/water partition coefficient (Koc)	Not available.
Mobility	Spillages may penetrate the soil causing ground water contamination.
Other ecological information	Spills may form a film on water surfaces causing physical damage to organisms. Oxygen transfer could also be impaired.

Product name Alpha SP 220	Product code	456556-AU22	Page: 7/10
Version 5.02 Date of issue 8/16/2023	Format Australia	Language	ENGLISH
	(Australia)		(ENGLISH)

Section 13. Disposal considerations

Disposal methods	The generation of waste should be avoided or minimised wherever possible. Significant quantities of waste product residues should not be disposed of via the foul sewer but processed in a suitable effluent treatment plant. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.
Special Precautions for	No additional special precautions identified.

Landfill or Incineration

Section 14. Transport information

	ADG	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-
Transport hazard class(es)	-	-	-
Packing group	-	-	-
Environmental hazards	No.	No.	No.
Additional information	-	-	-

Not available. Special precautions for user

Section 15. Regulatory information

Standard for the Uniform Scheduling of Medicines and Poisons

Not scheduled

Industrial Products - Labelling requirements for SUSMP do not apply to a poison that is packed and sold solely for industrial, laboratory or manufacturing use. However, this product is labelled in accordance with NOSHC National Code of Practice for labelling of workplace substances.

Model Work Health and Safety Regulations - Scheduled Substances

No listed substance

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

International lists

Product name Alpha SP 220

Version 5.02 Date of issue 8/16/2023

Product code 456556-AU22 Page: 8/10 Language ENGLISH **Format Australia** (Australia) (ENGLISH)

Section 15. Regulatory information

National inventory REACH Status For the REACH status of this product please consult your company contact, as identified in Section 1. Australia inventory (AIIC) All components are listed or exempted. **Canada inventory** All components are listed or exempted. China inventory (IECSC) All components are listed or exempted. Japan inventory (CSCL) All components are listed or exempted. Korea inventory (KECI) All components are listed or exempted. **Philippines inventory** All components are listed or exempted. (PICCS) **Taiwan Chemical** All components are listed or exempted. **Substances Inventory** (TCSI) **United States inventory** All components are active or exempted. (TSCA 8b)

Section 16. Any other relevant information

History	
Date of printing	8/16/2023
Date of issue/Date of revision	8/16/2023
Date of previous issue	8/15/2023
Version	5.02
Prepared by	Product Stewardship
Key to abbreviations	ADG = Australian Dangerous Goods ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) NOHSC = National Occupational Health and Safety Commission REACH = Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation [Regulation (EC) No. 1907/2006] STEL = Short term exposure limit SUSMP = Standard Uniform Schedule of Medicine and Poisons UN = United Nations TWA = Time weighted average VOC = Volatile Organic Compound SADT = Self-Accelerating Decomposition Temperature Varies = may contain one or more of the following 64741-88-4, 64741-89-5, 64741-95-3, 64741-96-4, 64742-01-4, 64742-44-5, 64742-45-6, 64742-52-5, 64742-53-6, 64742-54-7, 64742-65-0, 64742-56-9, 64742-57-0, 64742-52-5, 64742-62-7, 64742-63-8, 64742-65-0, 64742-70-7, 72623-85-9, 72623-86-0, 72623-87-1

Procedure used to derive the classification

Classification	Justification
Not classified.	

Indicates information that has changed from previously issued version.

Notice to reader

Product name Alpha SP 220	Product code	456556-AU22	Page: 9/10
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	(Australia)		(ENGLISH)

Section 16. Any other relevant information

All reasonably practicable steps have been taken to ensure this data sheet and the health, safety and environmental information contained in it is accurate as of the date specified below. No warranty or representation, express or implied is made as to the accuracy or completeness of the data and information in this data sheet.

The data and advice given apply when the product is sold for the stated application or applications. You should not use the product other than for the stated application or applications without seeking advice from BP Group.

It is the user's obligation to evaluate and use this product safely and to comply with all applicable laws and regulations. The BP Group shall not be responsible for any damage or injury resulting from use, other than the stated product use of the material, from any failure to adhere to recommendations, or from any hazards inherent in the nature of the material. Purchasers of the product for supply to a third party for use at work, have a duty to take all necessary steps to ensure that any person handling or using the product is provided with the information in this sheet. Employers have a duty to tell employees and others who may be affected of any hazards described in this sheet and of any precautions that should be taken. You can contact the BP Group to ensure that this document is the most current available. Alteration of this document is strictly prohibited.

SAFETY DATA SHEET

Castrol



Section 1. Identification

GHS product identifier	Alpha SP 320
Product code	456557-AU22
SDS no.	456557
Relevant identified uses of the	substance or mixture and uses advised against
Use of the substance/ mixture	Gear lubricant For specific application advice see appropriate Technical Data Sheet or consult our company representative.
Manufacturer	
Supplier	Castrol Australia Pty Ltd Level 17, 717 Bourke Street Docklands, Victoria 3008 ABN 87 008 459 407 www.castrol.com.au
	Tel: +61 (03) 9268 4111
EMERGENCY TELEPHONE NUMBER	+61 2801 44558 (or 1800 14 14 74 within Australia)
OTHER PRODUCT INFORMATION	Technical Advice Helpline Number: 1300 557 998

Section 2. Hazard(s) identification

Classification of the substance or mixture

Not classified.

GHS label elements	
Signal word	No signal word.
Hazard statements	No known significant effects or critical hazards.
Precautionary statements	
Prevention	Not applicable.
Response	Not applicable.
Storage	Not applicable.
Disposal	Not applicable.
Supplemental label elements	Not applicable.

Other hazards which do not Defatting to the skin. result in classification

Section 3. Composition and ingredient information

Substance/mixture

Highly refined base oil (IP 346 DMSO extract < 3%). Proprietary performance additives.

Mixture

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Section 3. Composition and ingredient information

Ingredient name	% (w/w)	CAS number	
Residual oils (petroleum), solvent-dewaxed	≥30 - ≤60	64742-62-7	
Residual oils (petroleum), hydrotreated	≥30 - ≤60	64742-57-0	
Distillates (petroleum), hydrotreated heavy paraffinic	≥10 - ≤30	64742-54-7	
Distillates (petroleum), solvent-dewaxed heavy paraffinic	≥10 - ≤30	64742-65-0	

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health and hence require reporting in this section.

The total concentration of ingredients in this product, reported or not in this section, is 100%.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Eyelids should be held away from the eyeball to ensure thorough rinsing. Check for and remove any contact lenses. Get medical attention.	
Inhalation	If inhaled, remove to fresh air. Get medical attention if symptoms occur.	
Skin contact	Wash skin thoroughly with soap and water or use recognised skin cleanser. Remove contaminated clothing and shoes. Wash clothing before reuse. Clean shoes thoroughly before reuse. Get medical attention if symptoms occur.	
Ingestion	Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.	

Most important symptoms/effects, acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

Indication of immediate medical attention and special treatment needed, if necessary		
Notes to physician	Treatment should in general be symptomatic and directed to relieving any effects.	
Specific treatments	No specific treatment.	
Protection of first-aiders	No action shall be taken involving any personal risk or without suitable training.	

Section 5. Firefighting measures

Extinguishing media	
Suitable extinguishing media	In case of fire, use foam, dry chemical or carbon dioxide extinguisher or spray.
Unsuitable extinguishing media	Do not use water jet.
Specific hazards arising from the chemical	Swarf fires - Neat metal working oils may fume, thermally decompose or ignite if they come into contact with red hot swarf. To minimise the generation of red hot swarf ensure that a sufficient flow of oil is correctly directed to the cutting edge of the tool to flood it throughout cutting operations. As an additional precaution swarf should be regularly cleared from the immediate area to prevent the risk of fire. In a fire or if heated, a pressure increase will occur and the container may burst.
Hazardous thermal decomposition products	Combustion products may include the following: metal oxide/oxides carbon oxides (CO, CO₂) (carbon monoxide, carbon dioxide)

Product name Alpha SP 320	Product code	456557-AU22	Page: 2/10
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Section 5. Firefighting measures

Special protective actions for fire-fighters	No action shall be taken involving any personal risk or without suitable training. Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire.
Special protective	Fire-fighters should wear positive pressure self-contained breathing apparatus (SCBA) and full turnout gear.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures For non-emergency No action shall be taken involving any personal risk or without suitable training. personnel Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Put on appropriate personal protective equipment. Floors may be slippery; use care to avoid falling. If specialised clothing is required to deal with the spillage, take note of any For emergency responders information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel". **Environmental precautions** Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Methods and material for containment and cleaning up Small spill Stop leak if without risk. Move containers from spill area. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor.

Section 7. Handling and storage

Precautions for safe handling				
Protective measures	of mist, fumes and vapo explosive atmospheres. During metal working, s fluid and may cause ab penetration of the skin, possible. The presence cobalt and nickel, can c	onal protective equipment ours in enclosed spaces ma Excessive splashing, agit olid particles from workpied rasions of the skin. Where first aid treatment should b of certain metals in the wo ontaminate the metalworkin ic and other skin reactions	ay result in the for ation or heating m ces or tools will co such abrasions ro e applied as soon rkpiece or tool, su ng fluid, as can ba	mation of nust be avoided. ontaminate the esult in a as reasonably uch as chromium, acteria, and as a
Advice on general occupational hygiene	handled, stored and pro contaminated clothing a	oking should be prohibited cessed. Wash thoroughly nd protective equipment be onal information on hygiene	after handling. R efore entering eat	emove
Conditions for safe storage, including any incompatibilities	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Store and use only in equipment/containers designed for use with this product. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.			
Not suitable	Prolonged exposure to	elevated temperature		
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Section 8. Exposure controls and personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Residual oils (petroleum), solvent-dewaxed	Safe Work Australia (Australia). [Oil mist, refined mineral]
	TWA: 5 mg/m ³ 8 hours. Issued/Revised: 5/1995 Form: Mist
Residual oils (petroleum), hydrotreated	Safe Work Australia (Australia). [Oil mist, refined mineral]
	TWA: 5 mg/m ³ 8 hours. Issued/Revised: 5/1995 Form: Mist
Distillates (petroleum), hydrotreated heavy paraffinic	Safe Work Australia (Australia). [Oil mist, refined mineral]
	TWA: 5 mg/m³ 8 hours. Issued/Revised: 5/1995 Form: Mist
Distillates (petroleum), solvent-dewaxed heavy paraffinic	Safe Work Australia (Australia). [Oil mist, refined mineral]
	TWA: 5 mg/m ³ 8 hours. Issued/Revised: 5/1995 Form: Mist

Biological exposure indices

No exposure indices known.

Appropriate engineering controls	All activities involving chemicals should be assessed for their risks to health, to ensure exposures are adequately controlled. Personal protective equipment should only be considered after other forms of control measures (e.g. engineering controls) have been suitably evaluated. Personal protective equipment should conform to appropriate standards, be suitable for use, be kept in good condition and properly maintained. Your supplier of personal protective equipment should be consulted for advice on selection and appropriate standards. For further information contact your national organisation for standards. Provide exhaust ventilation or other engineering controls to keep the relevant airborne concentrations below their respective occupational exposure limits. The final choice of protective equipment will depend upon a risk assessment. It is important to ensure that all items of personal protective equipment are compatible.
Environmental exposure controls	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures	
Hygiene measures	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	Safety glasses with side shields.
Skin protection	

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Section 8. Exposure controls and personal protection

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Hand protection	Wear protective gloves if prolonged or repeated contact is likely. Wear chemical resistant gloves. Recommended: Nitrile gloves. The correct choice of protective gloves depends upon the chemicals being handled, the conditions of work and use, and the condition of the gloves (even the best chemically resistant glove will break down after repeated chemical exposures). Most gloves provide only a short time of protection before they must be discarded and replaced. Because specific work environments and material handling practices vary, safety procedures should be developed for each intended application. Gloves should therefore be chosen in consultation with the supplier/manufacturer and with a full assessment of the working conditions.
Skin protection	Use of protective clothing is good industrial practice. Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Cotton or polyester/cotton overalls will only provide protection against light superficial contamination that will not soak through to the skin. Overalls should be laundered on a regular basis. When the risk of skin exposure is high (e.g. when cleaning up spillages or if there is a risk of splashing) then chemical resistant aprons and/or impervious chemical suits and boots will be required.
Other skin protection	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	In case of insufficient ventilation, wear suitable respiratory equipment. For protection against metal working fluids, respiratory protection that is classified as "resistant to oil" (class R) or oil proof (class P) should be selected where appropriate. Depending on the level of airborne contaminants, an air-purifying, half- mask respirator (with HEPA filter) including disposable (P- or R-series) (for oil mists less than 50mg/m3), or any powered, air-purifying respirator equipped with hood or helmet and HEPA filter (for oil mists less than 125 mg/m3). Where organic vapours are a potential hazard during metalworking operations, a combination particulate and organic vapour filter may be necessary. The correct choice of respiratory protection depends upon the chemicals being handled, the conditions of work and use, and the condition of the respiratory equipment. Safety procedures should be developed for each intended application. Respiratory protection equipment should therefore be chosen in consultation with the supplier/manufacturer and with a full assessment of the working conditions.
<u>Refer to standards:</u>	Respiratory protection:AS/NZS 1715 and AS/NZS 1716 Gloves:AS/NZS 2161.1 Eye protection:AS/NZS 1336 and AS/NZS 1337

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

<u>Appearance</u>	
Physical state	Liquid.
Colour	Yellow.
Odour	Not available.
Odour threshold	Not available.
рН	Not applicable.
Melting point	Not available.
Boiling point, initial boiling point, and boiling range	Not available.
Flash point	Open cup: >200°C (>392°F) [Cleveland ASTM D 92]
Evaporation rate	Not available.
	Not applicable. Based on - Physical state

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Section 9. Physical and chemical properties

Lower and upper explosion limit/flammability limit

Vapour pressure

Not available.

	Vapour Pressure at 20°C			Vapour pressure at 50°C		
Ingredient name	mm Hg	kPa	Method	mm Hg	kPa	Method
Residual oils (petroleum), solvent- dewaxed	<0.08	<0.011	ASTM D 5191			
Residual oils (petroleum), hydrotreated	<0.08	<0.011	ASTM D 5191			
Distillates (petroleum), hydrotreated heavy paraffinic	<0.08	<0.011	ASTM D 5191			
Distillates (petroleum), solvent-dewaxed heavy paraffinic	<0.08	<0.011	ASTM D 5191			
Not available.				•		
Not available.						
<1000 kg/m³ (<1 g/c	m³) at 15°	°C				
Result						
Not soluble						
Not available.						
Not applicable.						

Solubility in water	Not available.
Partition coefficient: n- octanol/water	Not applicable.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Kinematic: 320 mm²/s (320 cSt) at 40°C Kinematic: 24.6 mm²/s (24.6 cSt) at 100°C (ASTM D 445)
Dertiele characteristics	

Particle characteristics Median particle size

Relative vapour density

Relative density

Solubility(ies) Media water

Density

Not applicable.

Section 10. Stability and reactivity

Reactivity	No specific test data available for this product. Refer to Conditions to avoid and Incompatible materials for additional information.
Chemical stability	The product is stable.
Possibility of hazardous reactions	Under normal conditions of storage and use, hazardous reactions will not occur. Under normal conditions of storage and use, hazardous polymerisation will not occur.
Conditions to avoid	Avoid all possible sources of ignition (spark or flame).
Incompatible materials	Reactive or incompatible with the following materials: oxidising materials.
Hazardous decomposition products	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Information on likely routes of exposure	Routes of entry anticipated: Dermal, Inhalation, Eyes.			
Potential acute health effects				
Eye contact	No known significant effects or	critical hazards.		
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Section 11. Toxicological information

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Inhalation	Vapour inhalation under ambient conditions is not normally a problem due to low vapour pressure.
Skin contact	Defatting to the skin. May cause skin dryness and irritation.
Ingestion	No known significant effects or critical hazards.
Symptoms related to the phy	vsical, chemical and toxicological characteristics
Eye contact	No specific data.
Inhalation	No specific data.
Skin contact	Adverse symptoms may include the following: irritation dryness cracking
Ingestion	No specific data.
Delayed and immediate effect	cts as well as chronic effects from short and long-term exposure
Eye contact	Potential risk of transient stinging or redness if accidental eye contact occurs.
Inhalation	Overexposure to the inhalation of airborne droplets or aerosols may cause irritation of the respiratory tract.
Skin contact	Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/ or dermatitis.
Ingestion	Ingestion of large quantities may cause nausea and diarrhoea.
General	No known significant effects or critical hazards.
Carcinogenicity	No known significant effects or critical hazards.
Mutagenicity	No known significant effects or critical hazards.
Teratogenicity	No known significant effects or critical hazards.
Developmental effects	No known significant effects or critical hazards.
Fertility effects	No known significant effects or critical hazards.

Section 12. Ecological information

Persistence and degradability

Expected to be biodegradable.

Bioaccumulative potential

This product is not expected to bioaccumulate through food chains in the environment.

<u>Mobility in soil</u>	
Soil/water partition coefficient (Koc)	Not available.
Mobility	Spillages may penetrate the soil causing ground water contamination.
Other ecological information	Spills may form a film on water surfaces causing physical damage to organisms. Oxygen transfer could also be impaired.

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Section 13. Disposal considerations

Disposal methods	The generation of waste should be avoided or minimised wherever possible. Significant quantities of waste product residues should not be disposed of via the foul sewer but processed in a suitable effluent treatment plant. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.
Special Precautions for	No additional special precautions identified.

Landfill or Incineration

Section 14. Transport information ADG **IMDG** ΙΑΤΑ **UN number** Not regulated. Not regulated. Not regulated. **UN proper** shipping name **Transport hazard** class(es) Packing group No. No. **Environmental** No. hazards **Additional** information

Special precautions for user Not available.

Section 15. Regulatory information

Standard for the Uniform Scheduling of Medicines and Poisons

Not scheduled

Industrial Products - Labelling requirements for SUSMP do not apply to a poison that is packed and sold solely for industrial, laboratory or manufacturing use. However, this product is labelled in accordance with NOSHC National Code of Practice for labelling of workplace substances.

Model Work Health and Safety Regulations - Scheduled Substances

No listed substance

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

International lists

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Section 15. Regulatory information

National inventory REACH Status For the REACH status of this product please consult your company contact, as identified in Section 1. Australia inventory (AIIC) All components are listed or exempted. **Canada inventory** All components are listed or exempted. China inventory (IECSC) All components are listed or exempted. Japan inventory (CSCL) All components are listed or exempted. Korea inventory (KECI) All components are listed or exempted. **Philippines inventory** All components are listed or exempted. (PICCS) **Taiwan Chemical** All components are listed or exempted. **Substances Inventory** (TCSI) **United States inventory** All components are active or exempted. (TSCA 8b)

Section 16. Any other relevant information

<u>History</u>	
Date of printing	8/16/2023
Date of issue/Date of revision	8/16/2023
Date of previous issue	8/15/2023
Version	4.02
Prepared by	Product Stewardship
Key to abbreviations	ADG = Australian Dangerous Goods ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = International Air Transport Association IBC = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) NOHSC = National Occupational Health and Safety Commission REACH = Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation [Regulation (EC) No. 1907/2006] STEL = Short term exposure limit SUSMP = Standard Uniform Schedule of Medicine and Poisons UN = United Nations TWA = Time weighted average VOC = Volatile Organic Compound SADT = Self-Accelerating Decomposition Temperature Varies = may contain one or more of the following 64741-88-4, 64741-89-5, 64741-95-3, 64741-96-4, 64742-01-4, 64742-44-5, 64742-45-6, 64742-52-5, 64742-53-6, 64742-54-7, 64742-65-0, 64742-56-9, 64742-57-0, 64742-52-5, 64742-62-7, 64742-63-8, 64742-65-0, 64742-70-7, 72623-85-9, 72623-86-0, 72623-87-1

Procedure used to derive the classification

Classification	Justification
Not classified.	

Indicates information that has changed from previously issued version.

Notice to reader

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Section 16. Any other relevant information

All reasonably practicable steps have been taken to ensure this data sheet and the health, safety and environmental information contained in it is accurate as of the date specified below. No warranty or representation, express or implied is made as to the accuracy or completeness of the data and information in this data sheet.

The data and advice given apply when the product is sold for the stated application or applications. You should not use the product other than for the stated application or applications without seeking advice from BP Group.

It is the user's obligation to evaluate and use this product safely and to comply with all applicable laws and regulations. The BP Group shall not be responsible for any damage or injury resulting from use, other than the stated product use of the material, from any failure to adhere to recommendations, or from any hazards inherent in the nature of the material. Purchasers of the product for supply to a third party for use at work, have a duty to take all necessary steps to ensure that any person handling or using the product is provided with the information in this sheet. Employers have a duty to tell employees and others who may be affected of any hazards described in this sheet and of any precautions that should be taken. You can contact the BP Group to ensure that this document is the most current available. Alteration of this document is strictly prohibited.

SAFETY DATA SHEET



Alpha SP 460

Section 1. Identification

GHS product identifier	Alpha SP 460	
Product code	456559-AU24	
SDS no.	456559	
Relevant identified uses of the	e substance or mixture and uses advised against	
Use of the substance/ mixture	Gear lubricant For specific application advice see appropriate Technical Data Sheet or consult our company representative.	
Manufacturer		
Supplier	Castrol Australia Pty Ltd Level 17, 717 Bourke Street Docklands, Victoria 3008 ABN 87 008 459 407 www.castrol.com.au	
	Tel: +61 (03) 9268 4111	
EMERGENCY TELEPHONE NUMBER	+61 2801 44558 (or 1800 14 14 74 within Australia)	
OTHER PRODUCT INFORMATION	Technical Advice Helpline Number: 1300 557 998	

Section 2. Hazard(s) identification

Classification of the	
substance or mixture	

Not classified.

GHS label elements	
Signal word	No signal word.
Hazard statements	No known significant effects or critical hazards.
Precautionary statements	
Prevention	Not applicable.
Response	Not applicable.
Storage	Not applicable.
Disposal	Not applicable.
Supplemental label elements	Not applicable.

Other hazards which do not Defatting to the skin. result in classification

Section 3. Composition and ingredient information

Substance/mixture Mixture

Highly refined base oil (IP 346 DMSO extract < 3%). Proprietary performance additives.

Ingredient name	% (w/w)	CAS number
Residual oils (petroleum), solvent-dewaxed	≥30 - ≤60	64742-62-7
Residual oils (petroleum), hydrotreated	≥30 - ≤60	64742-57-0

Product name	Alpha SP 460		Product code	456559-AU24	Page: 1/10
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Section 3. Composition and ingredient information

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health and hence require reporting in this section.

The total concentration of ingredients in this product, reported or not in this section, is 100%.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Eyelids should be held away from the eyeball to ensure thorough rinsing. Check for and remove any contact lenses. Get medical attention.	
Inhalation	If inhaled, remove to fresh air. Get medical attention if symptoms occur.	
Skin contact	Wash skin thoroughly with soap and water or use recognised skin cleanser. Remove contaminated clothing and shoes. Wash clothing before reuse. Clean shoes thoroughly before reuse. Get medical attention if symptoms occur.	
Ingestion	Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.	

Most important symptoms/effects, acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician	Treatment should in general be symptomatic and directed to relieving any effects.
Specific treatments	No specific treatment.
Protection of first-aiders	No action shall be taken involving any personal risk or without suitable training.

Section 5. Firefighting measures

Extinguishing media	
Suitable extinguishing media	In case of fire, use foam, dry chemical or carbon dioxide extinguisher or spray.
Unsuitable extinguishing media	Do not use water jet.
Specific hazards arising from the chemical	Swarf fires - Neat metal working oils may fume, thermally decompose or ignite if they come into contact with red hot swarf. To minimise the generation of red hot swarf ensure that a sufficient flow of oil is correctly directed to the cutting edge of the tool to flood it throughout cutting operations. As an additional precaution swarf should be regularly cleared from the immediate area to prevent the risk of fire. In a fire or if heated, a pressure increase will occur and the container may burst.
Hazardous thermal decomposition products	Combustion products may include the following: metal oxide/oxides carbon oxides (CO, CO₂) (carbon monoxide, carbon dioxide)
Special protective actions for fire-fighters	No action shall be taken involving any personal risk or without suitable training. Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire.
Special protective equipment for fire-fighters	Fire-fighters should wear positive pressure self-contained breathing apparatus (SCBA) and full turnout gear.

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	(Australia)	(ENGLISH)

Section 6. Accidental release measures

Personal precautions, protecti	Personal precautions, protective equipment and emergency procedures			
For non-emergency personnel	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Put on appropriate personal protective equipment. Floors may be slippery; use care to avoid falling.			
For emergency responders	If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".			
Environmental precautions	Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).			
Methods and material for cont	ainment and cleaning up			
Small spill	Stop leak if without risk. Move containers from spill area. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.			
Large spill	Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor.			

Section 7. Handling and storage

Precautions for safe handling

Protective measures	Put on appropriate personal protective equipment (see Section 8). Concentrations of mist, fumes and vapours in enclosed spaces may result in the formation of explosive atmospheres. Excessive splashing, agitation or heating must be avoided. During metal working, solid particles from workpieces or tools will contaminate the fluid and may cause abrasions of the skin. Where such abrasions result in a penetration of the skin, first aid treatment should be applied as soon as reasonably possible. The presence of certain metals in the workpiece or tool, such as chromium, cobalt and nickel, can contaminate the metalworking fluid, as can bacteria, and as a result may induce allergic and other skin reactions, especially if personal hygiene is inadequate.
Advice on general occupational hygiene	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Wash thoroughly after handling. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Store and use only in equipment/containers designed for use with this product. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.
Not suitable	Prolonged exposure to elevated temperature

Product name	Alpha SP 460		Product code	456559-AU24	Page: 3/10
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			(Australia)		(ENGLISH)

Section 8. Exposure controls and personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits	
Residual oils (petroleum), solvent-dewaxed	Safe Work Australia (Australia). [Oil mist refined mineral] TWA: 5 mg/m ³ 8 hours. Issued/Revised: 5/1995 Form: Mist	
Residual oils (petroleum), hydrotreated	Safe Work Australia (Australia). [Oil mist, refined mineral] TWA: 5 mg/m ³ 8 hours. Issued/Revised: 5/1995 Form: Mist	

Biological exposure indices

No exposure indices known.

Appropriate engineering controls	All activities involving chemicals should be assessed for their risks to health, to ensure exposures are adequately controlled. Personal protective equipment should only be considered after other forms of control measures (e.g. engineering controls) have been suitably evaluated. Personal protective equipment should conform to appropriate standards, be suitable for use, be kept in good condition and properly maintained. Your supplier of personal protective equipment should be consulted for advice on selection and appropriate standards. For further information contact your national organisation for standards. Provide exhaust ventilation or other engineering controls to keep the relevant airborne concentrations below their respective occupational exposure limits. The final choice of protective equipment will depend upon a risk assessment. It is important to ensure that all items of personal protective equipment are compatible.
Environmental exposure controls	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures	
Hygiene measures	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	Safety glasses with side shields.
Skin protection	
Hand protection	Wear protective gloves if prolonged or repeated contact is likely. Wear chemical resistant gloves. Recommended: Nitrile gloves. The correct choice of protective gloves depends upon the chemicals being handled, the conditions of work and use, and the condition of the gloves (even the best chemically resistant glove will break down after repeated chemical exposures). Most gloves provide only a short time of protection before they must be discarded and replaced. Because specific work environments and material handling practices vary, safety procedures should be developed for each intended application. Gloves should therefore be chosen in consultation with the supplier/manufacturer and with a full assessment of the working conditions.

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Section 8. Exposure controls and personal protection

Skin protection	 Use of protective clothing is good industrial practice. Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Cotton or polyester/cotton overalls will only provide protection against light superficial contamination that will not soak through to the skin. Overalls should be laundered on a regular basis. When the risk of skin exposure is high (e.g. when cleaning up spillages or if there is a risk of splashing) then chemical resistant aprons and/or impervious chemical suits and boots will be required.
Other skin protection	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	 In case of insufficient ventilation, wear suitable respiratory equipment. For protection against metal working fluids, respiratory protection that is classified as "resistant to oil" (class R) or oil proof (class P) should be selected where appropriate. Depending on the level of airborne contaminants, an air-purifying, half-mask respirator (with HEPA filter) including disposable (P- or R-series) (for oil mists less than 50mg/m3), or any powered, air-purifying respirator equipped with hood or helmet and HEPA filter (for oil mists less than 125 mg/m3). Where organic vapours are a potential hazard during metalworking operations, a combination particulate and organic vapour filter may be necessary. The correct choice of respiratory protection depends upon the chemicals being handled, the conditions of work and use, and the condition of the respiratory equipment. Safety procedures should be developed for each intended application. Respiratory protection equipment should therefore be chosen in consultation with the supplier/manufacturer and with a full assessment of the working conditions.
<u>Refer to standards:</u>	Respiratory protection:AS/NZS 1715 and AS/NZS 1716 Gloves:AS/NZS 2161.1 Eye protection:AS/NZS 1336 and AS/NZS 1337

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

<u>Appearance</u>	
Physical state	Liquid.
Colour	Amber. [Dark]
Odour	Mild
Odour threshold	Not available.
рН	Not applicable.
Melting point	Not available.
Boiling point, initial boiling point, and boiling range	Not available.
Flash point	Closed cup: 185°C (365°F) [Pensky-Martens ASTM D 93] Open cup: >200°C (>392°F) [Cleveland ASTM D 92]
Evaporation rate	Not available.
	Not applicable. Based on - Physical state
Lower and upper explosion limit/flammability limit	Not available.
Vapour pressure	

Section 9. Physical and chemical properties

			Vapour Pressure at 20°C			Vapour pressure at 50°C		
	Ing	redient name	mm Hg	kPa	Method	mm Hg	kPa	Method
		dual oils oleum), solvent- axed	<0.08	<0.011	ASTM D 5191			
	(petr	dual oils oleum), otreated	<0.08	<0.011	ASTM D 5191			
Relative vapour density	Not	available.				•	•	
Relative density	Not	available.						
Density	<10	00 kg/m³ (<1 g/c	m³) at 15°	°C				
Solubility(ies)								
Media		Result						
water		Not soluble						
Solubility in water	Not available.							
Partition coefficient: n- octanol/water	Not applicable.							
Auto-ignition temperature	Not available.							
Decomposition temperature	Not available.							
Viscosity	Kinematic: 460 mm²/s (460 cSt) at 40°C Kinematic: 30.5 mm²/s (30.5 cSt) at 100°C (ASTM D 445)							
Particle characteristics								
Median particle size	Not	applicable.						
Section 10. Stability	y an	d reactivi	ty					
Depativity	N.L	nacific tost data		6 (I.).		1 0		

Reactivity	No specific test data available for this product. Refer to Conditions to avoid and Incompatible materials for additional information.
Chemical stability	The product is stable.
Possibility of hazardous reactions	Under normal conditions of storage and use, hazardous reactions will not occur. Under normal conditions of storage and use, hazardous polymerisation will not occur.
Conditions to avoid	Avoid all possible sources of ignition (spark or flame).
Incompatible materials	Reactive or incompatible with the following materials: oxidising materials.
Hazardous decomposition products	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Information on likely routes of exposure	Routes of entry anticipated: Dermal, Inhalation, Eyes.
Potential acute health effects	
Eye contact	No known significant effects or critical hazards.
Inhalation	Vapour inhalation under ambient conditions is not normally a problem due to low vapour pressure.
Skin contact	Defatting to the skin. May cause skin dryness and irritation.
Ingestion	No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

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Section 11. Toxicological information

Eye contact	No specific data.
Inhalation	No specific data.
Skin contact	Adverse symptoms may include the following: irritation dryness cracking
Ingestion	No specific data.
Delayed and immediate effect	cts as well as chronic effects from short and long-term exposure
Eye contact	Potential risk of transient stinging or redness if accidental eye contact occurs.
Inhalation	Overexposure to the inhalation of airborne droplets or aerosols may cause irritation of the respiratory tract.
Skin contact	Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/ or dermatitis.
Ingestion	Ingestion of large quantities may cause nausea and diarrhoea.
General	No known significant effects or critical hazards.
Carcinogenicity	No known significant effects or critical hazards.
Mutagenicity	No known significant effects or critical hazards.
Teratogenicity	No known significant effects or critical hazards.
Developmental effects	No known significant effects or critical hazards.
Fertility effects	No known significant effects or critical hazards.

Section 12. Ecological information

Persistence and degradability

Expected to be biodegradable.

Bioaccumulative potential

This product is not expected to bioaccumulate through food chains in the environment.

<u>Mobility in soil</u>	
Soil/water partition coefficient (Koc)	Not available.
Mobility	Spillages may penetrate the soil causing ground water contamination.
Other ecological information	Spills may form a film on water surfaces causing physical damage to organisms. Oxygen transfer could also be impaired.

Section 13. Disposal considerations

Disposal methods	Significant quantities of foul sewer but process and non-recyclable pro this product, solutions a requirements of enviror regional local authority Incineration or landfill s material and its contain	he generation of waste should be avoided or minimised wherever possible. ignificant quantities of waste product residues should not be disposed of via the oul sewer but processed in a suitable effluent treatment plant. Dispose of surp and non-recyclable products via a licensed waste disposal contractor. Disposa his product, solutions and any by-products should at all times comply with the equirements of environmental protection and waste disposal legislation and an egional local authority requirements. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. Internation and its container must be disposed of in a safe way. Empty containers mers may retain some product residues. Avoid dispersal of spilt material and r			
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Section 13. Disposal considerations

and contact with soil, waterways, drains and sewers.

Special Precautions for Landfill or Incineration

No additional special precautions identified.

Section 14. Transport information

	ADG	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-
Transport hazard class(es)	-	-	-
Packing group	-	-	-
Environmental hazards	No.	No.	No.
Additional information	-	-	-

Special precautions for user Not available.

Section 15. Regulatory information

Standard for the Uniform Scheduling of Medicines and Poisons

Not scheduled

Industrial Products - Labelling requirements for SUSMP do not apply to a poison that is packed and sold solely for industrial, laboratory or manufacturing use. However, this product is labelled in accordance with NOSHC National Code of Practice for labelling of workplace substances.

Model Work Health and Safety Regulations - Scheduled Substances

No listed substance

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

International lists National inventory

REACH Status	For the REACH status of this product please consult your company contact, as identified in Section 1.
Australia inventory (AIIC)	All components are listed or exempted.
Canada inventory	All components are listed or exempted.
China inventory (IECSC)	All components are listed or exempted.
Japan inventory (CSCL)	All components are listed or exempted.
Korea inventory (KECI)	All components are listed or exempted.

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Section 15. Regulatory information

Philippines inventory (PICCS)	All components are listed or exempted.
Taiwan Chemical Substances Inventory (TCSI)	All components are listed or exempted.
United States inventory (TSCA 8b)	All components are active or exempted.

Section 16. Any other relevant information

<u>History</u>	
Date of printing	8/16/2023
Date of issue/Date of revision	8/16/2023
Date of previous issue	8/15/2023
Version	6.02
Prepared by	Product Stewardship
Key to abbreviations	ADG = Australian Dangerous Goods ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) NOHSC = National Occupational Health and Safety Commission REACH = Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation [Regulation (EC) No. 1907/2006] STEL = Short term exposure limit SUSMP = Standard Uniform Schedule of Medicine and Poisons UN = United Nations TWA = Time weighted average VOC = Volatile Organic Compound SADT = Self-Accelerating Decomposition Temperature Varies = may contain one or more of the following 64741-88-4, 64741-89-5, 64741-95-3, 64741-96-4, 64742-01-4, 64742-44-5, 64742-45-6, 64742-52-5, 64742-53-6, 64742-54-7, 64742-55-8, 64742-56-9, 64742-57-0, 64742-58-1, 64742-62-7, 64742-63-8, 64742-65-0, 64742-70-7, 72623-85-9, 72623-86-0, 72623-87-1

Procedure used to derive the classification

Classification	Justification	
Not classified.		

✓ Indicates information that has changed from previously issued version.

Notice to reader

All reasonably practicable steps have been taken to ensure this data sheet and the health, safety and environmental information contained in it is accurate as of the date specified below. No warranty or representation, express or implied is made as to the accuracy or completeness of the data and information in this data sheet.

The data and advice given apply when the product is sold for the stated application or applications. You should not use the product other than for the stated application or applications without seeking advice from BP Group.

It is the user's obligation to evaluate and use this product safely and to comply with all applicable laws and regulations. The BP Group shall not be responsible for any damage or injury resulting from use, other than the stated product use of the material, from any failure to adhere to recommendations, or from any hazards inherent in the nature of the

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Section 16. Any other relevant information

material. Purchasers of the product for supply to a third party for use at work, have a duty to take all necessary steps to ensure that any person handling or using the product is provided with the information in this sheet. Employers have a duty to tell employees and others who may be affected of any hazards described in this sheet and of any precautions that should be taken. You can contact the BP Group to ensure that this document is the most current available. Alteration of this document is strictly prohibited.

SAFETY DATA SHEET



Alpha SP 680

Section 1. Identification

GHS product identifier	Alpha SP 680
Product code	456560-AU24
SDS no.	456560
Relevant identified uses of the	substance or mixture and uses advised against
Use of the substance/ mixture	Gear lubricant For specific application advice see appropriate Technical Data Sheet or consult our company representative.
Manufacturer	
Supplier	Castrol Australia Pty Ltd Level 17, 717 Bourke Street Docklands, Victoria 3008 ABN 87 008 459 407 www.castrol.com.au
	Tel: +61 (03) 9268 4111
EMERGENCY TELEPHONE NUMBER	+61 2801 44558 (or 1800 14 14 74 within Australia)
OTHER PRODUCT INFORMATION	Technical Advice Helpline Number: 1300 557 998

Section 2. Hazard(s) identification

Classification of the

ed.

substance	or mixt	ure
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Not	cla	ISS	ifie
Not	cla	ISS	itie

GHS label elements	
Signal word	No signal word.
Hazard statements	No known significant effects or critical hazards.
Precautionary statements	
Prevention	Not applicable.
Response	Not applicable.
Storage	Not applicable.
Disposal	Not applicable.
Supplemental label elements	Not applicable.

Other hazards which do not Defatting to the skin. result in classification

Section 3. Composition and ingredient information

Substance/mixture Mixture

Synthetic lubricant. Highly refined base oil (IP 346 DMSO extract < 3%). Proprietary performance additives.

Ingredient name	% (w/w)	CAS number
Residual oils (petroleum), solvent-dewaxed	≥30 - ≤60	64742-62-7
Residual oils (petroleum), hydrotreated	≥30 - ≤60	64742-57-0

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Section 3. Composition and ingredient information

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health and hence require reporting in this section.

The total concentration of ingredients in this product, reported or not in this section, is 100%.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Eyelids should be held away from the eyeball to ensure thorough rinsing. Check for and remove any contact lenses. Get medical attention.	
Inhalation	If inhaled, remove to fresh air. Get medical attention if symptoms occur.	
Skin contact	Wash skin thoroughly with soap and water or use recognised skin cleanser. Remove contaminated clothing and shoes. Wash clothing before reuse. Clean shoes thoroughly before reuse. Get medical attention if symptoms occur.	
Ingestion	Do not induce vomiting unless directed to do so by medical personnel. Get med attention if symptoms occur.	

Most important symptoms/effects, acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician	Treatment should in general be symptomatic and directed to relieving any effects.
Specific treatments	No specific treatment.
Protection of first-aiders	No action shall be taken involving any personal risk or without suitable training.

Section 5. Firefighting measures

Extinguishing media			
Suitable extinguishing media	In case of fire, use foam, dry chemical or carbon dioxide extinguisher or spray.		
Unsuitable extinguishing media	Do not use water jet.		
Specific hazards arising from the chemical	Swarf fires - Neat metal working oils may fume, thermally decompose or ignite if they come into contact with red hot swarf. To minimise the generation of red hot swarf ensure that a sufficient flow of oil is correctly directed to the cutting edge of the tool to flood it throughout cutting operations. As an additional precaution swarf should be regularly cleared from the immediate area to prevent the risk of fire. In a fire or if heated, a pressure increase will occur and the container may burst.		
Hazardous thermal decomposition products	Combustion products may include the following: metal oxide/oxides carbon oxides (CO, CO₂) (carbon monoxide, carbon dioxide)		
Special protective actions for fire-fighters	No action shall be taken involving any personal risk or without suitable training. Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire.		
Special protective equipment for fire-fighters	Fire-fighters should wear positive pressure self-contained breathing apparatus (SCBA) and full turnout gear.		

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Section 6. Accidental release measures

Personal precautions, protecti	ve equipment and emergency procedures
For non-emergency personnel	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Put on appropriate personal protective equipment. Floors may be slippery; use care to avoid falling.
For emergency responders	If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and material for cont	ainment and cleaning up
Small spill	Stop leak if without risk. Move containers from spill area. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor.

Section 7. Handling and storage

Precautions for safe handling

Protective measures	Put on appropriate personal protective equipment (see Section 8). Concentrations of mist, fumes and vapours in enclosed spaces may result in the formation of explosive atmospheres. Excessive splashing, agitation or heating must be avoided. During metal working, solid particles from workpieces or tools will contaminate the fluid and may cause abrasions of the skin. Where such abrasions result in a penetration of the skin, first aid treatment should be applied as soon as reasonably possible. The presence of certain metals in the workpiece or tool, such as chromium, cobalt and nickel, can contaminate the metalworking fluid, as can bacteria, and as a result may induce allergic and other skin reactions, especially if personal hygiene is inadequate.
Advice on general occupational hygiene	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Wash thoroughly after handling. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Store and use only in equipment/containers designed for use with this product. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.
Not suitable	Prolonged exposure to elevated temperature

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Section 8. Exposure controls and personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits		
Residual oils (petroleum), solvent-dewaxed	Safe Work Australia (Australia). [Oil mist, refined mineral] TWA: 5 mg/m ³ 8 hours. Issued/Revised: 5/1995 Form: Mist		
Residual oils (petroleum), hydrotreated	Safe Work Australia (Australia). [Oil mist, refined mineral] TWA: 5 mg/m ³ 8 hours. Issued/Revised: 5/1995 Form: Mist		

Biological exposure indices

No exposure indices known.

Appropriate engineering controls	All activities involving chemicals should be assessed for their risks to health, to ensure exposures are adequately controlled. Personal protective equipment should only be considered after other forms of control measures (e.g. engineering controls) have been suitably evaluated. Personal protective equipment should conform to appropriate standards, be suitable for use, be kept in good condition and properly maintained. Your supplier of personal protective equipment should be consulted for advice on selection and appropriate standards. For further information contact your national organisation for standards. Provide exhaust ventilation or other engineering controls to keep the relevant airborne concentrations below their respective occupational exposure limits. The final choice of protective equipment will depend upon a risk assessment. It is important to ensure that all items of personal protective equipment are compatible.
Environmental exposure controls	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures	
Hygiene measures	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	Safety glasses with side shields.
Skin protection	
Hand protection	Wear protective gloves if prolonged or repeated contact is likely. Wear chemical resistant gloves. Recommended: Nitrile gloves. The correct choice of protective gloves depends upon the chemicals being handled, the conditions of work and use, and the condition of the gloves (even the best chemically resistant glove will break down after repeated chemical exposures). Most gloves provide only a short time of protection before they must be discarded and replaced. Because specific work environments and material handling practices vary, safety procedures should be developed for each intended application. Gloves should therefore be chosen in consultation with the supplier/manufacturer and with a full assessment of the working conditions.

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Section 8. Exposure controls and personal protection

Skin protection	 Use of protective clothing is good industrial practice. Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Cotton or polyester/cotton overalls will only provide protection against light superficial contamination that will not soak through to the skin. Overalls should be laundered on a regular basis. When the risk of skin exposure is high (e.g. when cleaning up spillages or if there is a risk of splashing) then chemical resistant aprons and/or impervious chemical suits and boots will be required.
Other skin protection	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	 In case of insufficient ventilation, wear suitable respiratory equipment. For protection against metal working fluids, respiratory protection that is classified as "resistant to oil" (class R) or oil proof (class P) should be selected where appropriate. Depending on the level of airborne contaminants, an air-purifying, half-mask respirator (with HEPA filter) including disposable (P- or R-series) (for oil mists less than 50mg/m3), or any powered, air-purifying respirator equipped with hood or helmet and HEPA filter (for oil mists less than 125 mg/m3). Where organic vapours are a potential hazard during metalworking operations, a combination particulate and organic vapour filter may be necessary. The correct choice of respiratory protection depends upon the chemicals being handled, the conditions of work and use, and the condition of the respiratory equipment. Safety procedures should be developed for each intended application. Respiratory protection equipment should therefore be chosen in consultation with the supplier/manufacturer and with a full assessment of the working conditions.
<u>Refer to standards:</u>	Respiratory protection:AS/NZS 1715 and AS/NZS 1716 Gloves:AS/NZS 2161.1 Eye protection:AS/NZS 1336 and AS/NZS 1337

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

<u>Appearance</u>	
Physical state	Liquid.
Colour	Amber. [Dark]
Odour	Mild
Odour threshold	Not available.
рН	Not applicable.
Melting point	Not available.
Boiling point, initial boiling point, and boiling range	Not available.
Flash point	Closed cup: 167°C (332.6°F) [Pensky-Martens ASTM D 93] Open cup: >200°C (>392°F) [Cleveland ASTM D 92]
Evaporation rate	Not available.
	Not applicable. Based on - Physical state
Lower and upper explosion limit/flammability limit	Not available.
Vapour pressure	

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Section 9. Physical and chemical properties

			Vapou	Vapour Pressure at 20°C			Vapour pressure at 50°C	
	Ing	redient name	mm Hg	kPa	Method	mm Hg	kPa	Method
		dual oils oleum), solvent- axed	<0.08	<0.011	ASTM D 5191			
	(petr	dual oils oleum), otreated	<0.08	<0.011	ASTM D 5191			
Relative vapour density	Not	available.	•		-			
Relative density	Not	available.						
Density	<10	<1000 kg/m³ (<1 g/cm³) at 15°C						
Solubility(ies)								
Media		Result						
water		Not soluble						
Solubility in water	Not	Not available.						
Partition coefficient: n- octanol/water	Not	Not applicable.						
Auto-ignition temperature	Not available.							
Decomposition temperature	Not available.							
Viscosity	Kinematic: 680 mm²/s (680 cSt) at 40°C Kinematic: 37.3 mm²/s (37.3 cSt) at 100°C (ASTM D 445)							
Particle characteristics								
Median particle size	Not applicable.							
Section 10. Stability	y an	d reactivi	ty					
Popotivity	Na	posific tost data		f			-1:4: 4 -	امتد اما م

Reactivity	No specific test data available for this product. Refer to Conditions to avoid and Incompatible materials for additional information.
Chemical stability	The product is stable.
Possibility of hazardous reactions	Under normal conditions of storage and use, hazardous reactions will not occur. Under normal conditions of storage and use, hazardous polymerisation will not occur.
Conditions to avoid	Avoid all possible sources of ignition (spark or flame).
Incompatible materials	Reactive or incompatible with the following materials: oxidising materials.
Hazardous decomposition products	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Information on likely routes of exposure	Routes of entry anticipated: Dermal, Inhalation, Eyes.
Potential acute health effects	
Eye contact	No known significant effects or critical hazards.
Inhalation	Vapour inhalation under ambient conditions is not normally a problem due to low vapour pressure.
Skin contact	Defatting to the skin. May cause skin dryness and irritation.
Ingestion	No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

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Section 11. Toxicological information

Eye contact	No specific data.
Inhalation	No specific data.
Skin contact	Adverse symptoms may include the following: irritation dryness cracking
Ingestion	No specific data.
Delayed and immediate effect	cts as well as chronic effects from short and long-term exposure
Eye contact	Potential risk of transient stinging or redness if accidental eye contact occurs.
Inhalation	Overexposure to the inhalation of airborne droplets or aerosols may cause irritation of the respiratory tract.
Skin contact	Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/ or dermatitis.
Ingestion	Ingestion of large quantities may cause nausea and diarrhoea.
General	No known significant effects or critical hazards.
Carcinogenicity	No known significant effects or critical hazards.
Mutagenicity	No known significant effects or critical hazards.
Teratogenicity	No known significant effects or critical hazards.
Developmental effects	No known significant effects or critical hazards.
Fertility effects	No known significant effects or critical hazards.

Section 12. Ecological information

Persistence and degradability

Expected to be biodegradable.

Bioaccumulative potential

This product is not expected to bioaccumulate through food chains in the environment.

<u>Mobility in soil</u>	
Soil/water partition coefficient (Koc)	Not available.
Mobility	Spillages may penetrate the soil causing ground water contamination.
Other ecological information	Spills may form a film on water surfaces causing physical damage to organisms. Oxygen transfer could also be impaired.

Section 13. Disposal considerations

Disposal methods	Significant quantities of wa foul sewer but processed i and non-recyclable product this product, solutions and requirements of environme regional local authority req Incineration or landfill should material and its container of	e generation of waste should be avoided or minimised wherever possible. nificant quantities of waste product residues should not be disposed of via the I sewer but processed in a suitable effluent treatment plant. Dispose of surplus I non-recyclable products via a licensed waste disposal contractor. Disposal of a product, solutions and any by-products should at all times comply with the uirements of environmental protection and waste disposal legislation and any ional local authority requirements. Waste packaging should be recycled. ineration or landfill should only be considered when recycling is not feasible. This terial and its container must be disposed of in a safe way. Empty containers or ers may retain some product residues. Avoid dispersal of spilt material and runo			
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Section 13. Disposal considerations

and contact with soil, waterways, drains and sewers.

Special Precautions for Landfill or Incineration

No additional special precautions identified.

Section 14. Transport information

	ADG	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-
Transport hazard class(es)	-	-	-
Packing group	-	-	-
Environmental hazards	No.	No.	No.
Additional information	-	-	-

Special precautions for user Not available.

Section 15. Regulatory information

Standard for the Uniform Scheduling of Medicines and Poisons

Not scheduled

Industrial Products - Labelling requirements for SUSMP do not apply to a poison that is packed and sold solely for industrial, laboratory or manufacturing use. However, this product is labelled in accordance with NOSHC National Code of Practice for labelling of workplace substances.

Model Work Health and Safety Regulations - Scheduled Substances

No listed substance

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

International lists National inventory

REACH Status	For the REACH status of this product please consult your company contact, as identified in Section 1.
Australia inventory (AIIC)	All components are listed or exempted.
Canada inventory	All components are listed or exempted.
China inventory (IECSC)	All components are listed or exempted.
Japan inventory (CSCL)	All components are listed or exempted.
Korea inventory (KECI)	All components are listed or exempted.
Japan inventory (CSCL)	All components are listed or exempted.

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Section 15. Regulatory information

Philippines inventory (PICCS) **Taiwan Chemical Substances Inventory** (TCSI) **United States inventory** (TSCA 8b)

All components are listed or exempted.

All components are listed or exempted.

Not determined.

Section 16. Any other relevant information

<u>History</u>	
Date of printing	8/16/2023
Date of issue/Date of revision	8/16/2023
Date of previous issue	8/15/2023
Version	8.01
Prepared by	Product Stewardship
Key to abbreviations	ADG = Australian Dangerous Goods ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) NOHSC = National Occupational Health and Safety Commission REACH = Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation [Regulation (EC) No. 1907/2006] STEL = Short term exposure limit SUSMP = Standard Uniform Schedule of Medicine and Poisons UN = United Nations TWA = Time weighted average VOC = Volatile Organic Compound SADT = Self-Accelerating Decomposition Temperature Varies = may contain one or more of the following 64741-88-4, 64741-89-5, 64741-95-3, 64741-96-4, 64742-01-4, 64742-44-5, 64742-45-6, 64742-52-5, 64742-53-6, 64742-54-7, 64742-55-8, 64742-56-9, 64742-57-0, 64742-58-1, 64742-62-7, 64742-63-8, 64742-65-0, 64742-70-7, 72623-85-9, 72623-86-0, 72623-87-1

Procedure used to derive the classification

Classification	Justification	
Not classified.		

Indicates information that has changed from previously issued version.

Notice to reader

All reasonably practicable steps have been taken to ensure this data sheet and the health, safety and environmental information contained in it is accurate as of the date specified below. No warranty or representation, express or implied is made as to the accuracy or completeness of the data and information in this data sheet.

The data and advice given apply when the product is sold for the stated application or applications. You should not use the product other than for the stated application or applications without seeking advice from BP Group.

It is the user's obligation to evaluate and use this product safely and to comply with all applicable laws and regulations. The BP Group shall not be responsible for any damage or injury resulting from use, other than the stated product use of the material, from any failure to adhere to recommendations, or from any hazards inherent in the nature of the

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Section 16. Any other relevant information

material. Purchasers of the product for supply to a third party for use at work, have a duty to take all necessary steps to ensure that any person handling or using the product is provided with the information in this sheet. Employers have a duty to tell employees and others who may be affected of any hazards described in this sheet and of any precautions that should be taken. You can contact the BP Group to ensure that this document is the most current available. Alteration of this document is strictly prohibited.