



Hales Resin is of high quality, specially formulated for the deionisation of water in wire EDM machines. This virgin resin offers many additional hours of service life over ordinary products

Product Code	Size	Type
RESIN-25LT BAG	25L BAG	EDION Long Life Resin
RESIN-25LT BOX	25Lt BOX (5X5L BAG)	EDION Long Life Resin

EDM SUPPLIES

Rust Preventitive



Hales EDM rust inhibitor reduces rust on workpieces and machines. This solution is environmentally safe, does not affect deionisation or filtration processes and will not cause valves to stick.

Water concentrate: 1:200 (1/2%)

Product Code	Size	Type
FIL-HRI	5L Pail	Novotec Rust Inhibitor

EDM SUPPLIES

EDM Wire Machine Cleaner



Hales B2000 - EDM Wire Machine Cleaner

- Removes rust, sludge and carbon immediately / that occurred on the guides, control box and work tank of wire cut machines.
- Removes rust and carbon on the work pieces
- Excellent on copper, stainless steel and aluminium
- Does not damage the shine of metallic surfaces and prevents yellowish discolouration
- Cleaning effect lasts for 1 - 2 months
- Possible to dilute and use.

Product Code	Size	Type
FIL-EDMCLEAN 5LT	5Lt	EDM Cleaner



Hales EDM5 Fluid is a high quality solution with all the benefits that make it a superior product

- High flash point and fire point that increase operator safety.
- Superior thermal stability, ensures low evaporation, long filter and fluid life, leading to reduced costs.
- Excellent filterability, allows rapid flushing of erosion debris, which, combined with low viscosity, enables high erosion rates with excellent surface finish.
- Crystal clear and low odour

Product Code	Description	Pack Description
HALES EDM5-20	EDM5 Fluid	20L Pail
HALES EDM5-205	EDM5 Fluid	205L Drum

EDM Oil Filters

EDM SUPPLIES



Hales stock a large range of high quality, long life and cost effective EDM filters for EDM wire cut and sinking machines.

Product Code	Description	Size	Machine Type
FILE-09	EDM Oil Filter	260 X 46 X 280	Makino
FILE-12	EDM Oil Filter	150 X 72 X 450	Japax, Makino, Sodick
FILE-18	EDM Oil Filter	150 X 34 X 345	Hitachi, Mitsubishi
FILE-28	EDM Oil Filter	150 X 32 X 365	Agie, Chmer, Creator, Herless