



Hales Resin is of high quality, specially formulated for the deionisation of water in wire EDM machines. This virgin resin offers many additional hours of service life over ordinary products

Product Code	Size	Type
RESIN-25LT BAG	25L BAG	EDION Long Life Resin
RESIN-25LT BOX	25Lt BOX (5X5L BAG)	EDION Long Life Resin



Hales EDM rust inhibitor reduces rust on workpieces and machines. This solution is environmentally safe, does not affect deionisation or filtration processes and will not cause valves to stick.

Water concentrate: 1:200 (1/2%)

Product Code	Size	Type
FIL-HRI	5L Pail	Novotec Rust Inhibitor



Hales B2000 - EDM Wire Machine Cleaner

- Removes rust, sludge and carbon immediately / that occurred on the guides, control box and work tank of wire cut machines.
- Removes rust and carbon on the work pieces
- Excellent on copper, stainless steel and aluminium
- Does not damage the shine of metallic surfaces and prevents yellowish discolouration
- Cleaning effect lasts for 1 - 2 months
- Possible to dilute and use.

Product Code	Size	Type
FIL-EDMCLEAN 5LT	5Lt	EDM Cleaner

**Dilute Information:**

Rust occurring during production: 3 part Water to 1 part B-2000  
 Components after 2-3 days of rust: 1 part Water to 1 part B-2000  
 Old rust: Do Not dilute B-2000