



- General purpose use
- Suitable for materials up to 1000 N/mm²
- Through & blind holes
- Suitable for both hand and machine operations
- Material: HSS
- Depths up to approx. 1 x d_i

Product Code	Size	Type	TPI	Shank Dia mm	Overall Length mm	Drill Dia. mm
TW081	1/8	Taper	40	3.2	48	2.6
TW082	1/8	Intermediate	40	3.2	48	2.6
TW083	1/8	Bottoming	40	3.2	48	2.6
TW121	3/16	Taper	24	5	58	3.7
TW122	3/16	Intermediate	24	5	58	3.7
TW123	3/16	Bottoming	24	5	58	3.7
TW141	7/32	Taper	24(WHIT)	5.6	62	4.5
TW142	7/32	Intermediate	24(WHIT)	5.6	62	4.5
TW143	7/32	Bottoming	24(WHIT)	5.6	62	4.5
TW161	1/4	Taper	20	6.3	66	5.1
TW162	1/4	Intermediate	20	6.3	66	5.1
TW163	1/4	Bottoming	20	6.3	66	5.1
TW201	5/16	Taper	18	8	72	6.5
TW202	5/16	Intermediate	18	8	72	6.5
TW203	5/16	Bottoming	18	8	72	6.5
TW241	3/8	Taper	16	10	80	7.9
TW242	3/8	Intermediate	16	10	80	7.9
TW243	3/8	Bottoming	16	10	80	7.9
TW281	7/16	Taper	14	8	85	9.3
TW282	7/16	Intermediate	14	8	85	9.3
TW283	7/16	Bottoming	14	8	85	9.3
TW321	1/2	Taper	12	9	89	10.5
TW322	1/2	Intermediate	12	9	89	10.5
TW323	1/2	Bottoming	12	9	89	10.5
TW361	9/16	Taper	12	11.2	95	12.1
TW362	9/16	Intermediate	12	11.2	95	12.1
TW363	9/16	Bottoming	12	11.2	95	12.1
TW401	5/8	Taper	11	12.5	102	13.5
TW402	5/8	Intermediate	11	12.5	102	13.5
TW403	5/8	Bottoming	11	12.5	102	13.5
TW481	3/4	Taper	10	14	112	16.3
TW482	3/4	Intermediate	10	14	112	16.3
TW483	3/4	Bottoming	10	14	112	16.3