



- General purpose use
- Suitable for materials up to 1000 N/mm²
- Through & blind holes
- Suitable for both hand and machine operations
- Material: HSS
- Depths up to approx. 1 x d₁

Product Code	Size	Type	Pitch	Shank Dia mm	Overall Length mm	Drill Dia. mm
TMS03	M3	HSS Hand Tap Set Metric Includes Taper, Intermediate and Bottoming Taps	0.5	3.15	48	2.5
TMS04	M4		0.7	4	53	3.3
TMS05	M5		0.8	5	58	4.2
TMS06	M6		1	6.3	66	5
TMS08	M8		1.25	8	72	6.8
TMS10	M10		1.5	10	80	8.5
TMS12	M12		1.75	9	89	10.2
TMS14	M14		2	11.2	95	12
TMS16	M16		2	12.5	102	14
TMS18	M18		2.5	14	112	15.5
TMS20	M20		2.5	14	112	17.5
TMS24	M24		3	18	130	21

Hand Tap Sets - Imperial BSW



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Product Code	Size -inch	Type	TPI	Shank Dia mm	Overall Length mm	Drill Dia. mm
TWS08	1/8	HSS Hand Tap Set Imperial Includes Taper, Intermediate and Bottoming Taps	40	3.15	48	2.55
TWS10	5/32		32	4	53	3.2
TWS12	3/16		24(WHIT)	5	58	3.7
TWS16	1/4		20	6.3	66	5.1
TWS20	5/16		18	8	72	6.5
TWS24	3/8		16	10	80	7.9
TWS28	7/16		14	8	85	9.3
TWS32	1/2		12	9	89	10.5