



- General purpose use
- Suitable for materials up to 1000 N/mm²
- Blind holes
- Material: HSS
- Depths up to approx. 2.5 x d₂

Product Code	Size	Type	Pitch	Shank Dia mm	Overall Length mm	Drill Dia. mm
TSFM03	M3	M3 Spiral Fluted Tap HSS	0.5	3.15	48	2.5
TSFM04	M4	M4 Spiral Fluted Tap HSS	0.7	4	53	3.3
TSFM05	M5	M5 Spiral Fluted Tap HSS	0.8	5	58	4.2
TSFM06	M6	M6 Spiral Fluted Tap HSS	1	6.3	66	5
TSFM08	M8	M8 Spiral Fluted Tap HSS	1.25	8	72	6.8
TSFM10	M10	M10 Spiral Fluted Tap HSS	1.5	10	80	8.5
TSFM12	M12	M12 Spiral Fluted Tap HSS	1.75	9	89	10.2
TSFM14	M14	M14 Spiral Fluted Tap HSS	2	11.2	95	12
TSFM16	M16	M16 Spiral Fluted Tap HSS	2	12.5	102	14
TSFM20	M20	M20 Spiral Fluted Tap HSS	2.5	14	112	17.5

Pipe Taps, Straight Flute - Imperial BSPT



- General purpose use
- Suitable for materials up to 1000 N/mm²
- Through & blind holes
- Suitable for both hand and machine operations
- Material: HSS
- Taper pipe reamer recommended prior to tapping Rc BSPT thread form

Product Code	Size	Type	TPI	Shank Dia mm	Overall Length mm	Drill Dia. mm
TPT08ORD	1/8	1/8 BSPT Tap HSS	28	8.00	59	8.4
TPT16ORD	1/4	1/4 BSPT Tap HSS	19	10.00	67	10.8
TPT24ORD	3/8	3/8 BSPT Tap HSS	19	12.50	75	14.5
TPT32ORD	1/2	1/2 BSPT Tap HSS	14	16.00	87	18.0
TPT48ORD	3/4	3/4 BSPT Tap HSS	14	20.00	96	23.0