

- General purpose use
- Suitable for materials up to 1000 N/mm²
- Through & Blind holes
- Suitable for both hand and machine operations
- Material: HSS
- Depths up to approx. 1 x d₂

Taper



Intermediate



Bottoming



Product Code	Size	Type	TPI	Shank Dia mm	Overall Length mm	Drill Dia. mm
TP081	1/8	Taper	28	8.00	59	8.80
TP082	1/8	Intermediate	28	8.00	59	8.80
TP083	1/8	Bottoming	28	8.00	59	8.80
TP161	1/4	Taper	19	10.00	67	11.80
TP162	1/4	Intermediate	19	10.00	67	11.80
TP163	1/4	Bottoming	19	10.00	67	11.80
TP241	3/8	Taper	19	12.50	75	15.30
TP242	3/8	Intermediate	19	12.50	75	15.30
TP243	3/8	Bottoming	19	12.50	75	15.30
TP321	1/2	Taper	14	16.00	87	19.00
TP322	1/2	Intermediate	14	16.00	87	19.00
TP323	1/2	Bottoming	14	16.00	87	19.00
TP481	3/4	Taper	14	20.00	96	24.50
TP482	3/4	Intermediate	14	20.00	96	24.50
TP483	3/4	Bottoming	14	20.00	96	24.50
TP641	1	Taper	11	25.00	109	31.00
TP642	1	Intermediate	11	25.00	109	31.00
TP643	1	Bottoming	11	25.00	109	31.00

Button Dies - Metric



- Metric coarse
- Circular split button die
- Material: HSS

Product Code	Size	Type	Pitch	Outer Dia. inch
BD03	M3	Button Die 3mm x 0.5 pitch x 1 inch outer dia.	0.5	1
BD04	M4	Button Die 4mm x 0.7 pitch x 1 inch outer dia.	0.7	1
BD05	M5	Button Die 5mm x 0.8 pitch x 1 inch outer dia.	0.8	1
BD06	M6	Button Die 6mm x 1.0 pitch x 1 inch outer dia.	1	1
BD08	M8	Button Die 8mm x 1.25 pitch x 1 inch outer dia.	1.25	1
BD10	M10	Button Die 10mm x 1.5 pitch x 1 1/2 inch outer dia.	1.5	1 1/2
BD12	M12	Button Die 12mm x 1.75 pitch x 1 1/2 inch outer dia.	1.75	1 1/2
BD16	M16	Button Die 16mm x 2.0 pitch x 2 inch outer dia.	2	2
BD20	M20	Button Die 20mm x 2.5 pitch x 2 inch outer dia.	2.5	2