



Hales Resin is of high quality, specially formulated for the de-ionisation of water in wire EDM machines. This virgin resin offers many additional hours of service life over ordinary products.

Product Code	Size	Type
RESIN-25L BAG	25L Bag	Edion Long Life Resin
RESIN-25L BOX	25L Box (5 x 5L Bags)	Edion Long Life Resin

Rust Preventative



Hales EDM rust inhibitor reduces rust on work pieces and machines. This solution is environmentally safe, does not affect de-ionisation or filtration processes and will not cause valves to stick. Water concentrate: 1:200 (1/2%)

Product Code	Size	Type
FIL-HRI	5L Pail	Novotec Rust Inhibitor

EDM Wire Machine Cleaner



Hales B2000 - EDM Wire Machine Cleaner

- Removes rust, sludge and carbon immediately / that occurred on the guides, control box and work tank of wire cut machines.
- Removes rust and carbon on the work pieces
- Excellent on copper, stainless steel and aluminium
- Does not damage the shine of metallic surfaces and prevents yellowish discolouration
- Cleaning effect lasts for 1 - 2 months
- Possible to dilute and use.

Dilute Information:

- Rust occurring during production: 3 part Water to 1 part B-2000
- Components after 2-3 days of rust: 1 part Water to 1 part B-2000
- Old rust: Do Not dilute B-2000

Product Code	Size	Type
FIL-EDMCLEAN 5LT	5L Pail	EDM Cleaner