



Material: H13

Hardness:

Core = 40-45RC

Surface = 70-72RC

ISO6 and ISO8 have a 1 3/4 land.

Tolerances

Head Diameter (H)	-.000 +.010
Head Thickness (K)	-.000 +.002
Sleeve Diameter (G)	-.000 +.001
Sleeve ID (B)	+.0005 -.0000
Length (L)	+.12 -.00

B ID	G OD	H O	K Head Thickness	Product Code									
				L 3"	L 4"	L 5"	L 6"	L 7"	L 8"	L 9"	L 10"	L 11"	L 12"
3/32	3/16	3/8	3/16	ISO603	ISO604	ISO605	ISO606	ISO607					
1/8	7/32	13/32	3/16	ISO803	ISO804	ISO805	ISO806	ISO807					
5/32	1/4	7/16	3/16		IS1004	IS1005	IS1006	IS1007	IS1008	IS1009	IS1010		
3/16	5/16	1/2	1/4		IS1204	IS1205	IS1206	IS1207	IS1208	IS1209	IS1210	IS1211	IS1212
7/32	11/32	9/16	1/4		IS1404	IS1405	IS1406	IS1407	IS1408	IS1409	IS1410		
1/4	3/8	5/8	1/4	IS1603	IS1604	IS1605	IS1606	IS1607	IS1608	IS1609	IS1610	IS1611	IS1612
5/16	7/16	11/16	1/4		IS2004	IS2005	IS2006	IS2007	IS2008	IS2009	IS2010	IS2011	IS2012
3/8	1/2	3/4	1/4		IS2404	IS2405	IS2406	IS2407	IS2408	IS2409	IS2410	IS2411	IS2412
7/16	5/8	7/8	1/4		IS2804	IS2805	IS2806	IS2807	IS2808	IS2809	IS2810	IS2811	IS2812
1/2	11/16	15/16	1/4		IS3204	IS3205	IS3206	IS3207	IS3208	IS3209	IS3210	IS3211	IS3212
9/16	3/4	1"	1/4		IS3604	IS3605	IS3606	IS3607	IS3608	IS3609	IS3610	IS3611	IS3612
5/8	7/8	1 1/8	1/4		IS4004	IS4005	IS4006	IS4007	IS4008	IS4009	IS4010	IS4011	IS4012
3/4	1"	1 1/4	1/4		IS4804	IS4805	IS4806	IS4807	IS4808	IS4809	IS4810	IS4811	IS4812