



- Various combinations available
- Designed for machine and hand drilling

Product Code	Description	Size Range	Pieces	Case
DSET-SM2	Hales Drill 19pcs Set & Case	1.0 - 10.0mm x 0.5	19	ABS
DSET-SM3	Hales Drill 25pcs Set & Case	1.0 - 13.0mm x 0.5	25	ABS
DSET-SM99	Hales Drill 100pcs Set & Case	1.0 - 10mm x .01 (+10.5, 10.9, 11.0, 11.5, 11.9, 12.0, 12.5, 12.9, 13.0mm)	100	Plastic

HSS Jobber Drill - Metric

- General purpose drill
- Web thinned point for easier penetration
- Splitpoint for easier penetration
- Designed for machine and hand drilling



Product Code	Size mm	Length of Cut mm	Overall Length
JDM010	1.00	12	34
JDM0105	1.05	12	34
JDM0110	1.10	14	36
JDM0115	1.15	14	36
JDM0120	1.20	16	38
JDM0125	1.25	16	38
JDM0130	1.30	16	38
JDM0135	1.35	16	38
JDM0140	1.40	18	40
JDM0145	1.45	18	40
JDM0150	1.50	18	40
JDM0155	1.55	20	43
JDM0160	1.60	20	43
JDM0165	1.65	20	43
JDM0170	1.70	20	43
JDM0175	1.75	22	46
JDM0180	1.80	22	46
JDM0185	1.85	22	46
JDM0190	1.90	22	46
JDM0195	1.95	22	46
JDM0200	2.00	24	49
JDM0205	2.05	24	49
JDM0210	2.10	24	49
JDM0215	2.15	27	53
JDM0220	2.20	27	53

Product Code	Size mm	Length of Cut mm	Overall Length
JDM0225	2.25	27	53
JDM0230	2.30	27	53
JDM0235	2.35	27	53
JDM0240	2.40	27	53
JDM0245	2.45	30	57
JDM0250	2.50	30	57
JDM0255	2.55	30	57
JDM0260	2.60	30	57
JDM0265	2.65	30	57
JDM0270	2.70	33	61
JDM0275	2.75	33	61
JDM0280	2.80	33	61
JDM0285	2.85	33	61
JDM0290	2.90	33	61
JDM0295	2.95	33	61
JDM0300	3.00	33	61
JDM0310	3.10	36	65
JDM0320	3.20	36	65
JDM0330	3.30	36	65
JDM0340	3.40	39	70
JDM0350	3.50	39	70
JDM0360	3.60	39	70
JDM0370	3.70	39	70
JDM0380	3.80	43	75
JDM0390	3.90	43	75
JDM0400	4.00	43	75

- General purpose drill
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Product Code	Size mm	Length of Cut mm	Overall Length
JDM0410	4.10	43	75
JDM0420	4.20	43	75
JDM0430	4.30	47	80
JDM0440	4.40	47	80
JDM0450	4.50	47	80
JDM0460	4.60	47	80
JDM0470	4.70	47	80
JDM0480	4.80	52	86
JDM0490	4.90	52	86
JDM0500	5.00	52	86
JDM0510	5.10	52	86
JDM0520	5.20	52	86
JDM0530	5.30	52	86
JDM0540	5.40	57	93
JDM0550	5.50	57	93
JDM0560	5.60	57	93
JDM0570	5.70	57	93
JDM0580	5.80	57	93
JDM0590	5.90	57	93
JDM0600	6.00	57	93
JDM0610	6.10	57	93
JDM0620	6.20	63	101
JDM0630	6.30	63	101
JDM0640	6.40	63	101
JDM0650	6.50	63	101
JDM0660	6.60	63	101
JDM0670	6.70	63	101
JDM0680	6.80	69	109
JDM0690	6.90	69	109
JDM0700	7.00	69	109
JDM0710	7.10	69	109
JDM0720	7.20	69	109
JDM0730	7.30	69	109
JDM0740	7.40	69	109
JDM0750	7.50	69	109
JDM0760	7.60	75	117
JDM0770	7.70	75	117
JDM0780	7.80	75	117
JDM0790	7.90	75	117
JDM0800	8.00	75	117
JDM0810	8.10	75	117
JDM0820	8.20	75	117
JDM0830	8.30	75	117
JDM0840	8.40	75	117
JDM0850	8.50	75	117
JDM0860	8.60	81	125

Product Code	Size mm	Length of Cut mm	Overall Length
JDM0870	8.70	81	125
JDM0880	8.80	81	125
JDM0890	8.90	81	125
JDM0900	9.00	81	125
JDM0910	9.10	81	125
JDM0920	9.20	81	125
JDM0930	9.30	81	125
JDM0940	9.40	81	125
JDM0950	9.50	81	125
JDM0960	9.60	87	133
JDM0970	9.70	87	133
JDM0980	9.80	87	133
JDM0990	9.90	87	133
JDM1000	10.00	87	133
JDM1010	10.10	87	133
JDM1020	10.20	87	133
JDM1030	10.30	87	133
JDM1040	10.40	87	133
JDM1050	10.50	87	133
JDM1060	10.60	87	133
JDM1070	10.70	94	142
JDM1080	10.80	94	142
JDM1090	10.90	94	142
JDM1100	11.00	94	142
JDM1110	11.10	94	142
JDM1120	11.20	94	142
JDM1130	11.30	94	142
JDM1140	11.40	94	142
JDM1150	11.50	94	142
JDM1160	11.60	94	142
JDM1170	11.70	94	142
JDM1180	11.80	94	142
JDM1190	11.90	101	151
JDM1200	12.00	101	151
JDM1210	12.10	101	151
JDM1220	12.20	101	151
JDM1230	12.30	101	151
JDM1240	12.40	101	151
JDM1250	12.50	101	151
JDM1260	12.60	101	151
JDM1270	12.70	101	151
JDM1280	12.80	101	151
JDM1290	12.90	101	151
JDM1300	13.00	101	151